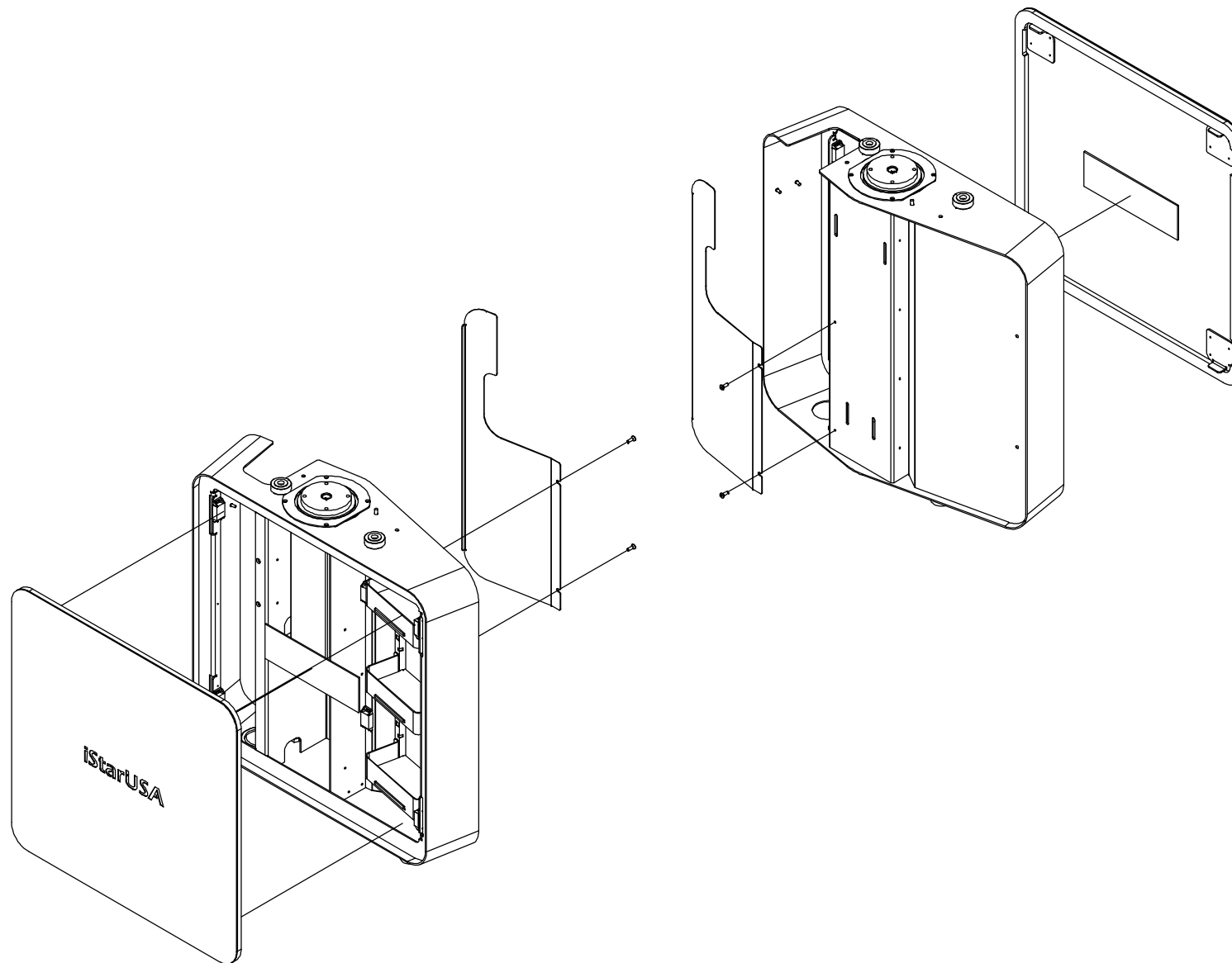
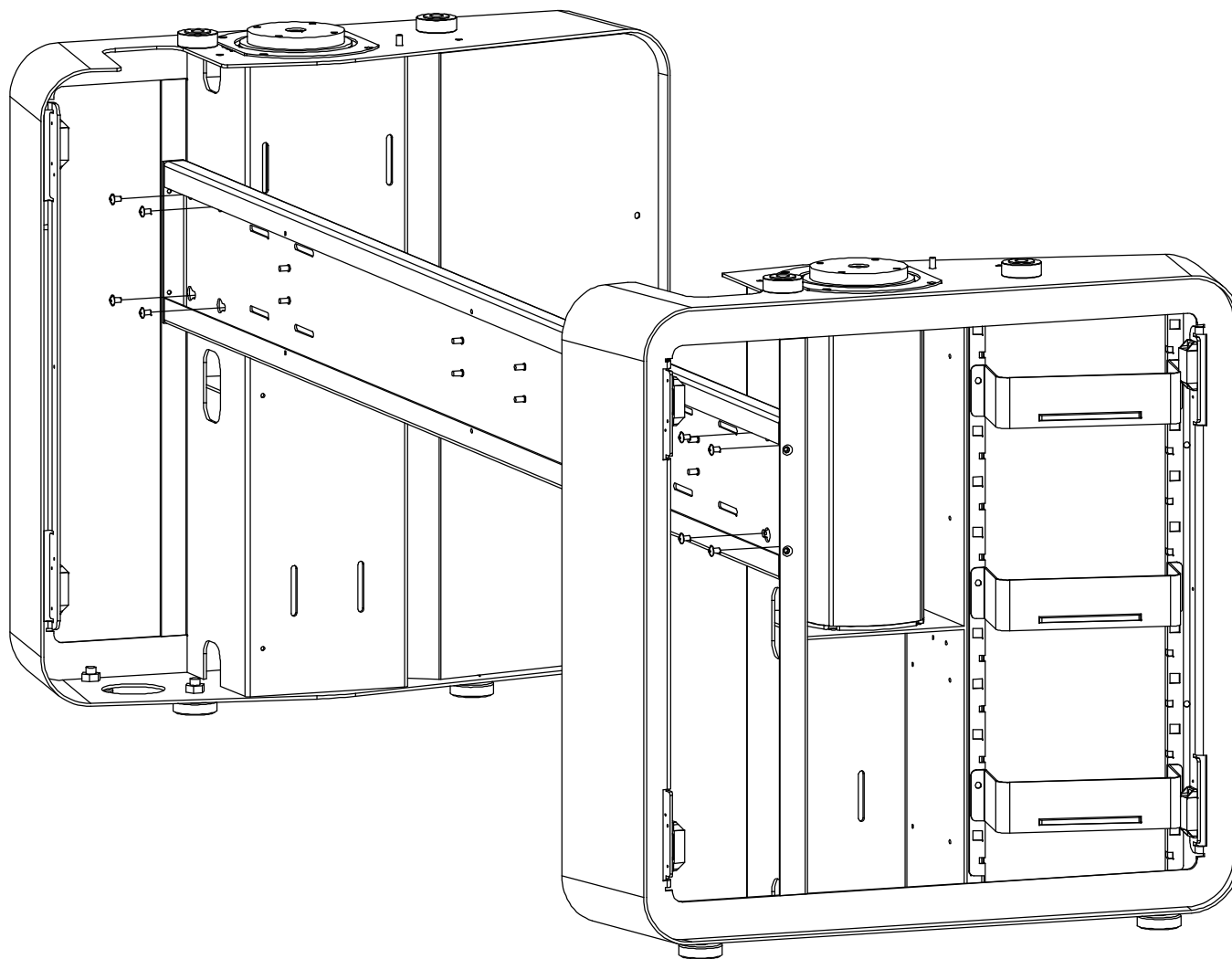


1-1.

Place the Side Bases on a flat ground, release Inner Panels(Flat head phillip screws M5\*16 # 4 pcs) & Outer Panels(Magnetic), then fix the Horizontal Connecting Bar with Side Bases (truss head phillip screw M5\*8 # 8 pcs)

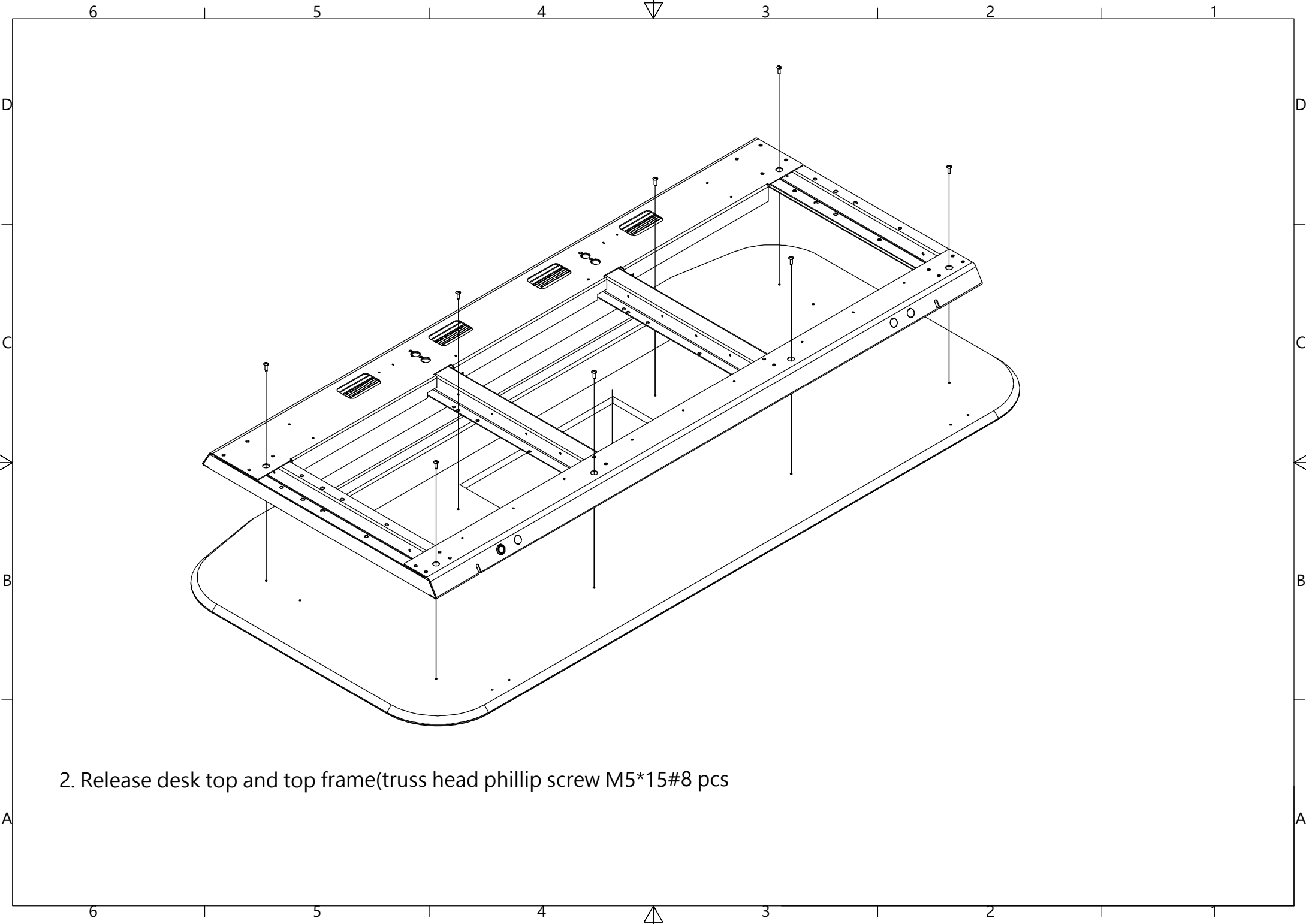


1-2.  
Place the Side Bases on a flat ground, release Inner Panels(Flat head phillip screws M5\*16 # 4 pcs) & Outer Panels(Magnetic), then fix the Horizontal Connecting Bar with Side Bases (truss head phillip screw M5\*8 # 8 pcs)



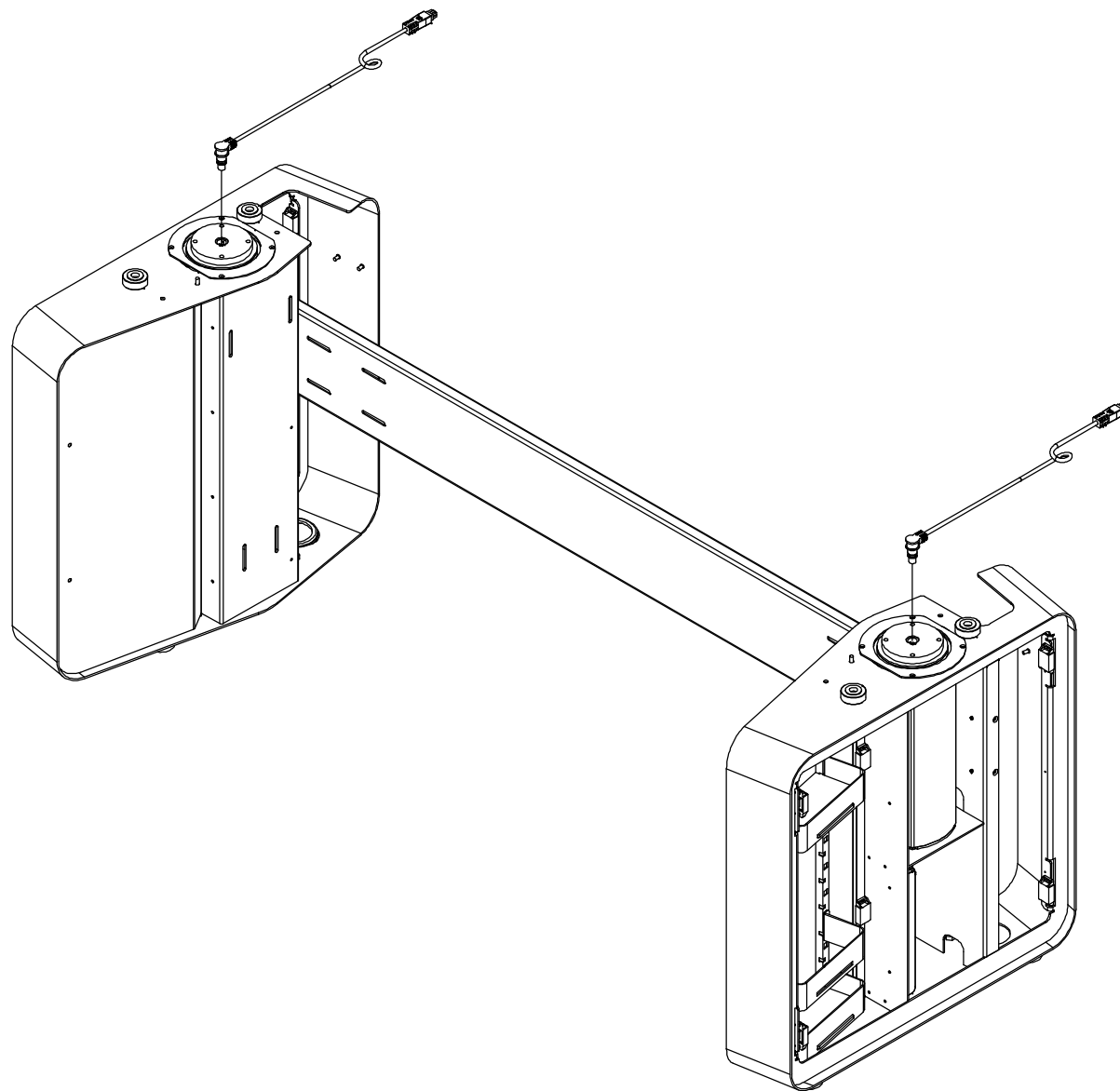
1-3.

Place the Side Bases on a flat ground, release Inner Panels(Flat head phillip screws M5\*16 # 4 pcs) & Outer Panels(Magnetic), then fix the Horizontal Connecting Bar with Side Bases (truss head phillip screw M5\*8 # 8 pcs)

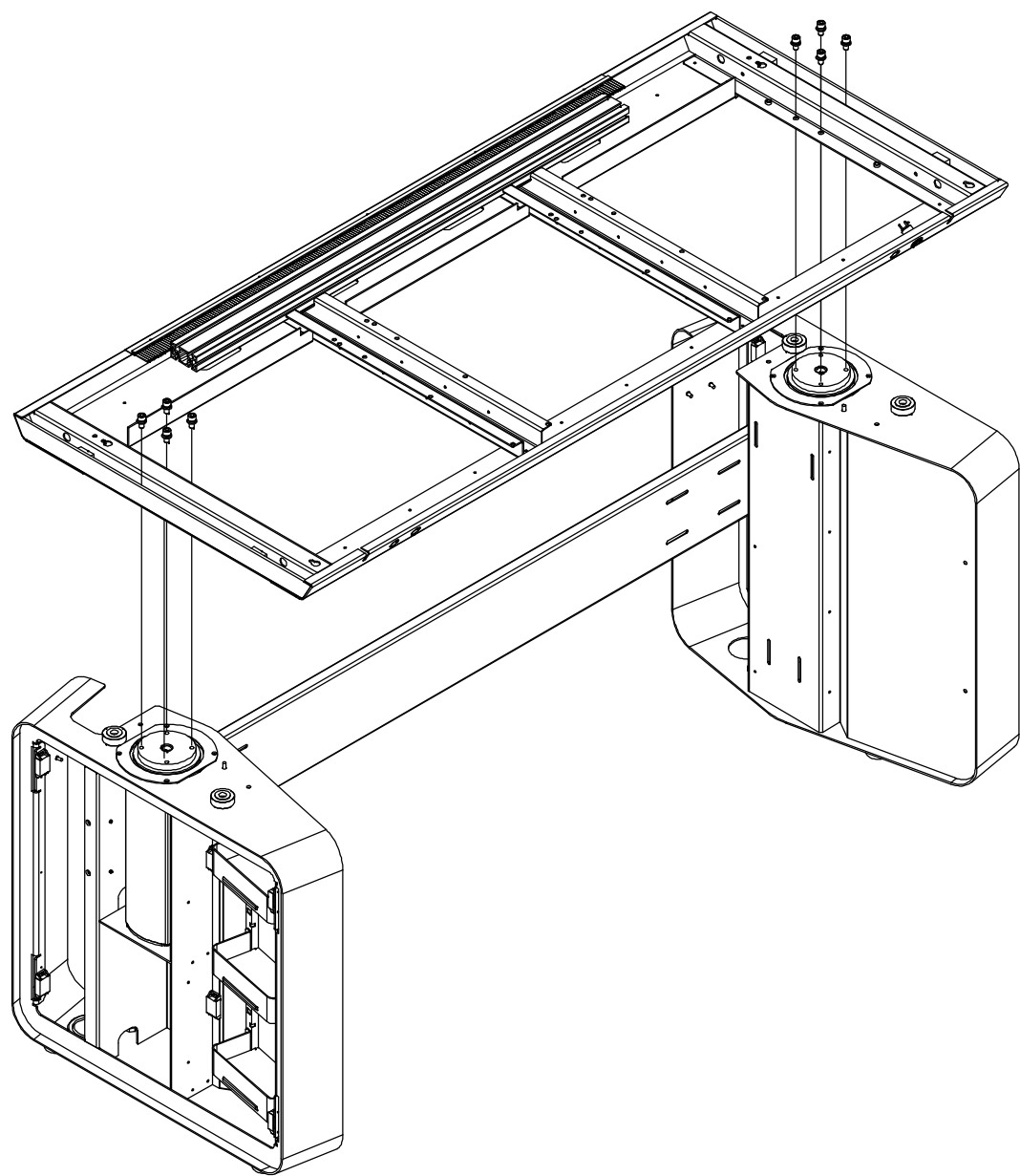


2. Release desk top and top frame(truss head phillip screw M5\*15#8 pcs

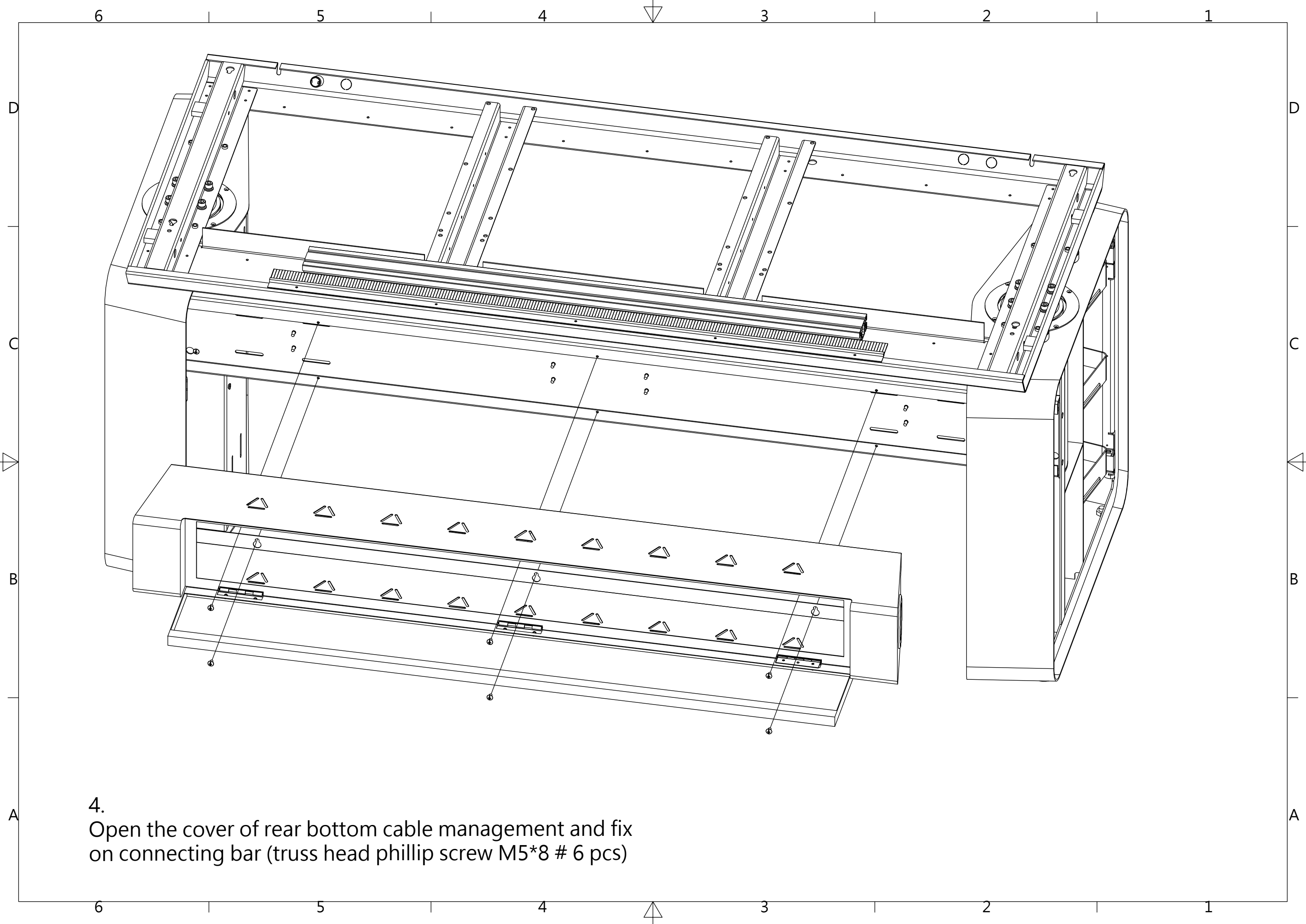




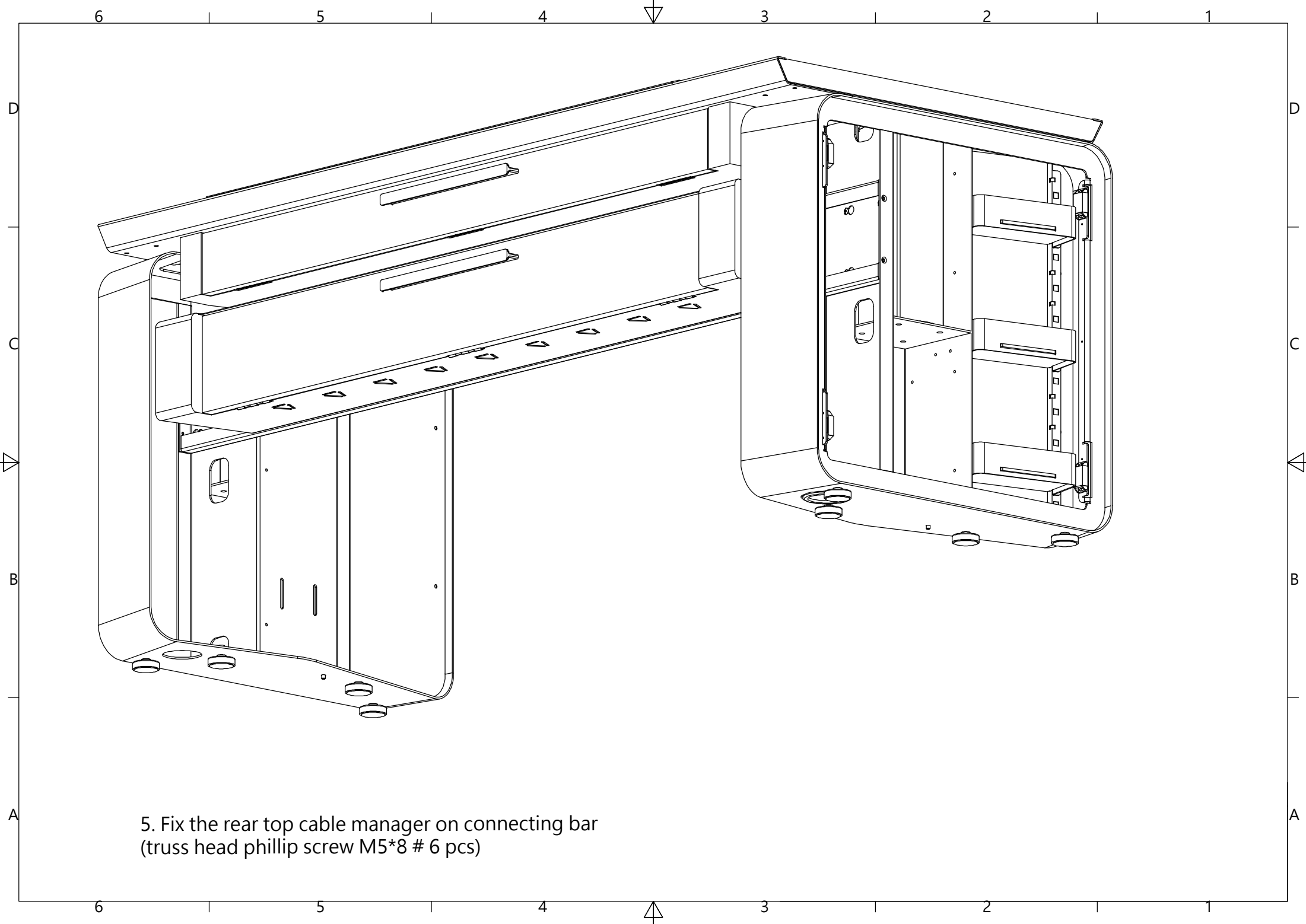
3. Install the control cable to the column, then fix the top frame on column.  
(Hex socket screwM8\*16+M8 washer+M8 spring washer#8 pcs)



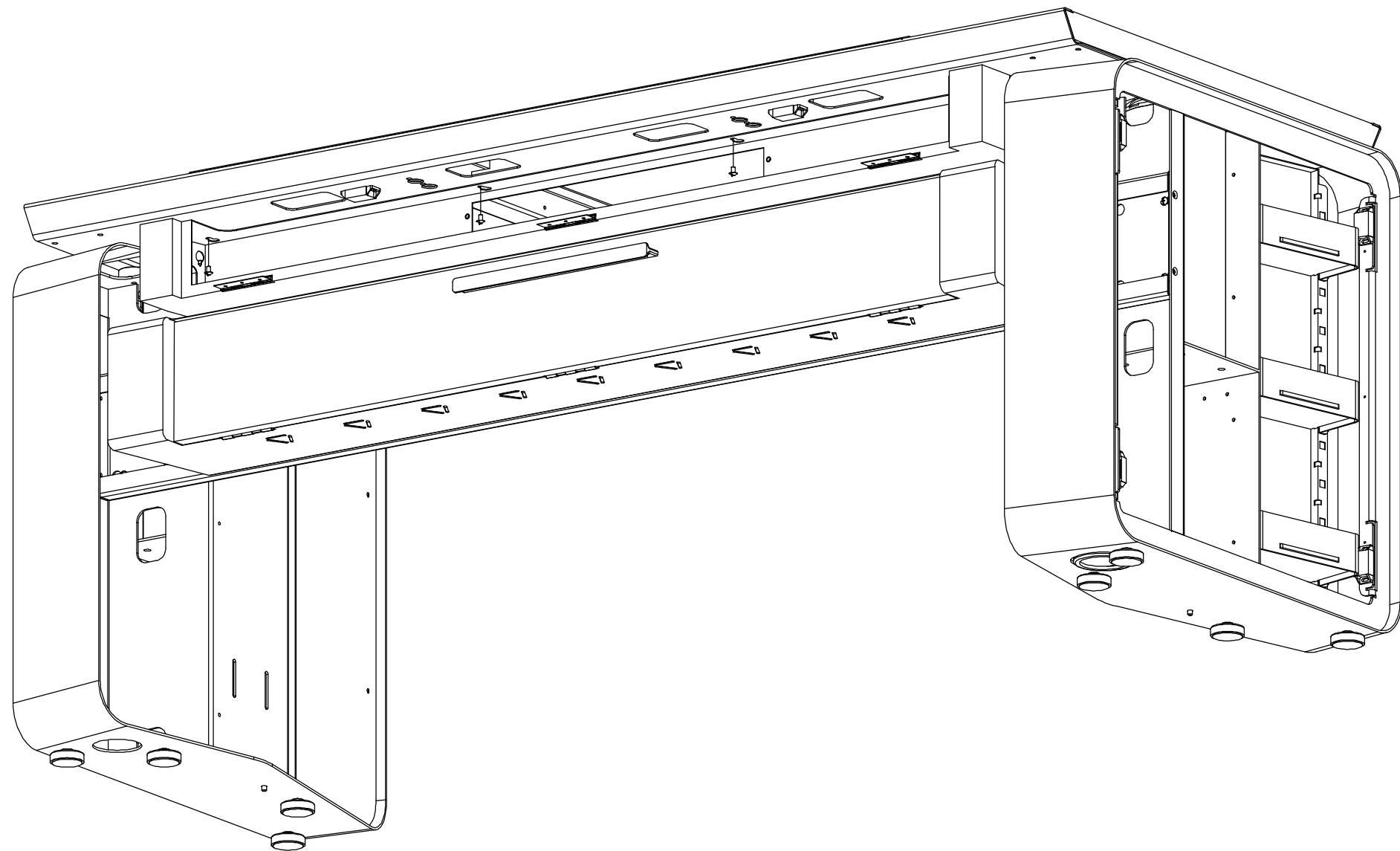
3-1. Install the control cable to the column, then fix the top frame on column.  
(Hex socket screwM8\*16+M8 washer+M8 spring washer#8 pcs)



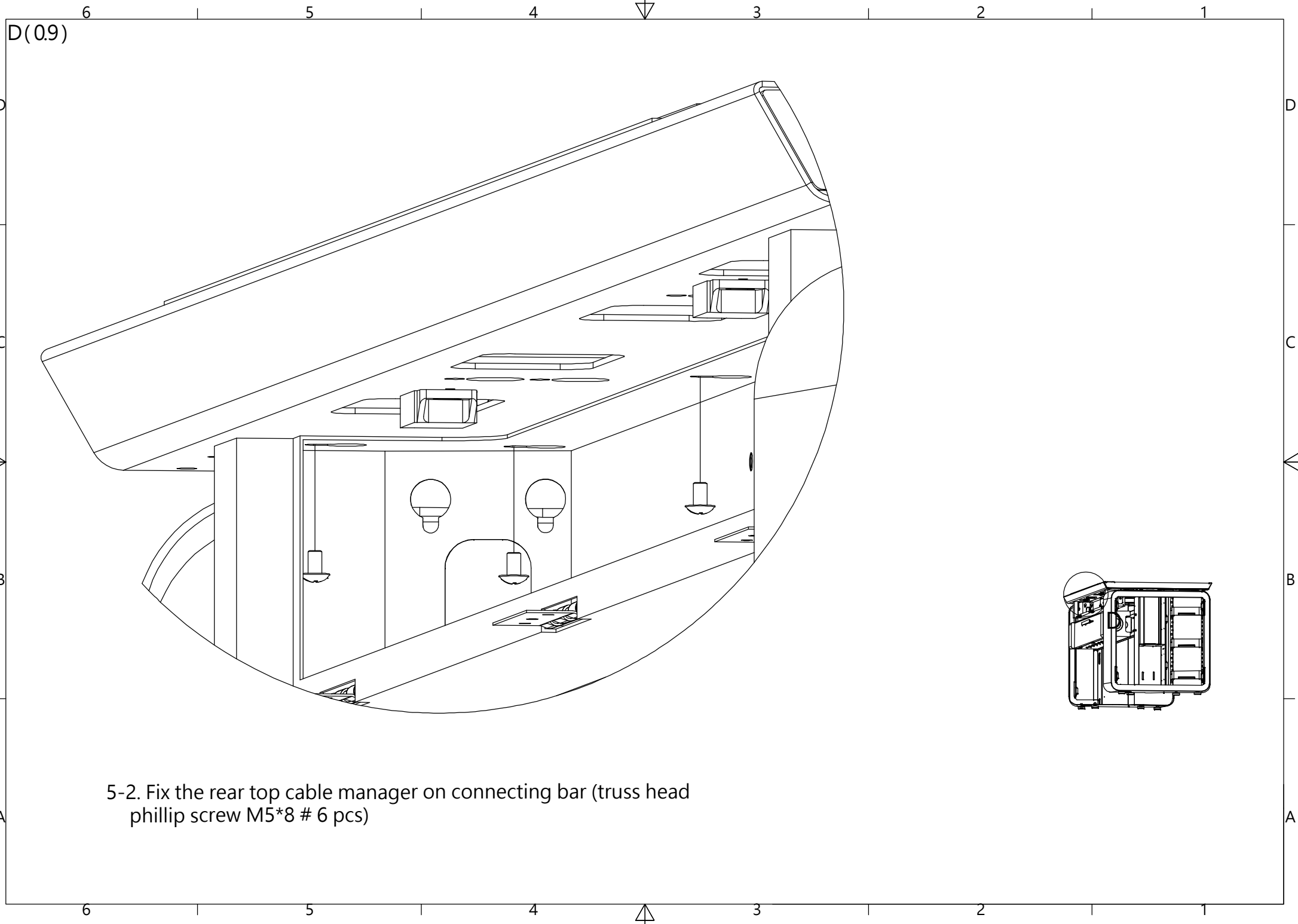
4.  
Open the cover of rear bottom cable management and fix  
on connecting bar (truss head phillip screw M5\*8 # 6 pcs)

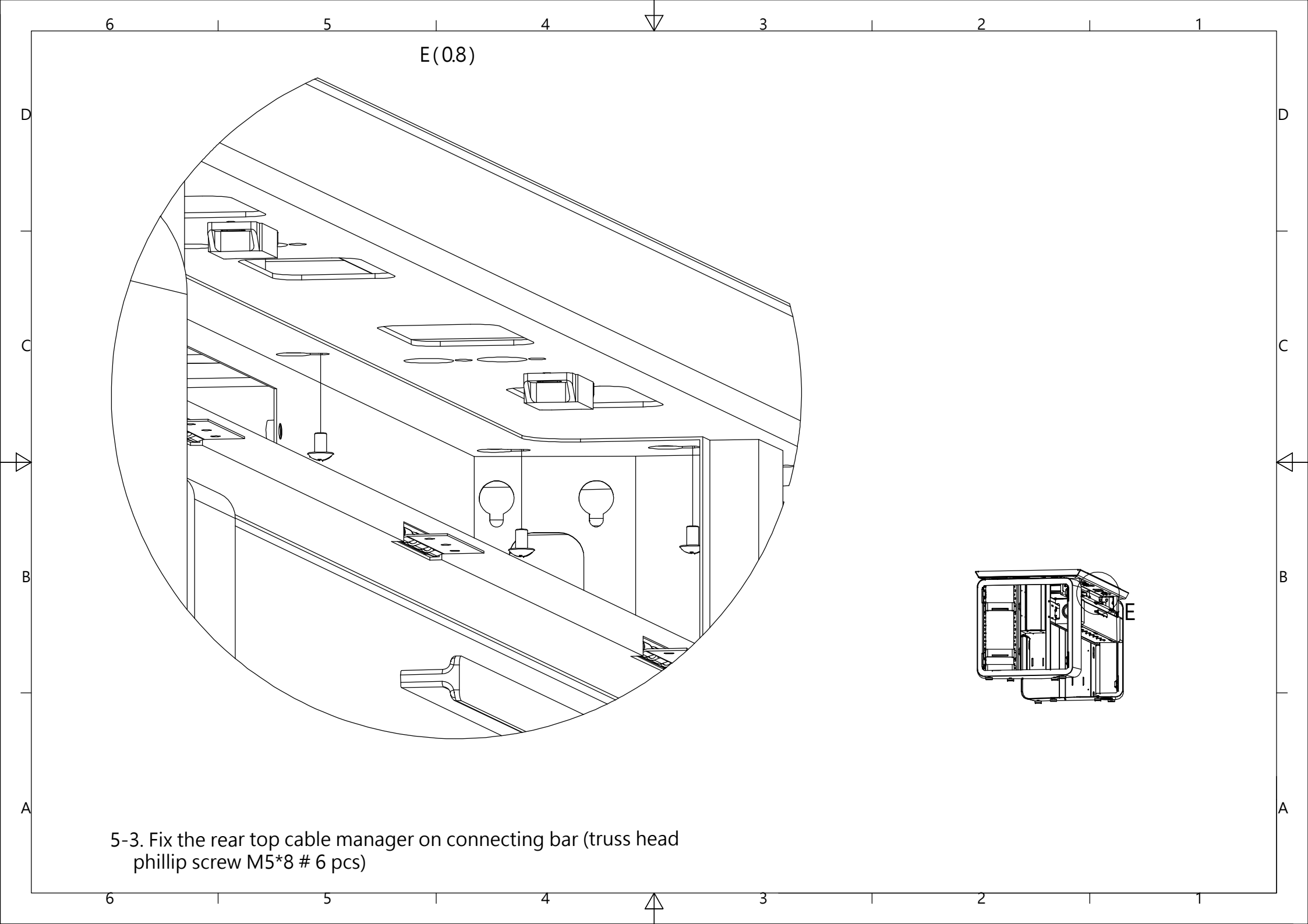


5. Fix the rear top cable manager on connecting bar  
(truss head phillip screw M5\*8 # 6 pcs)

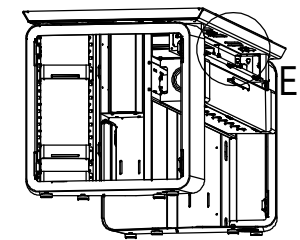


5-1. Fix the rear top cable manager on connecting bar (truss head phillip screw M5\*8 # 6 pcs)

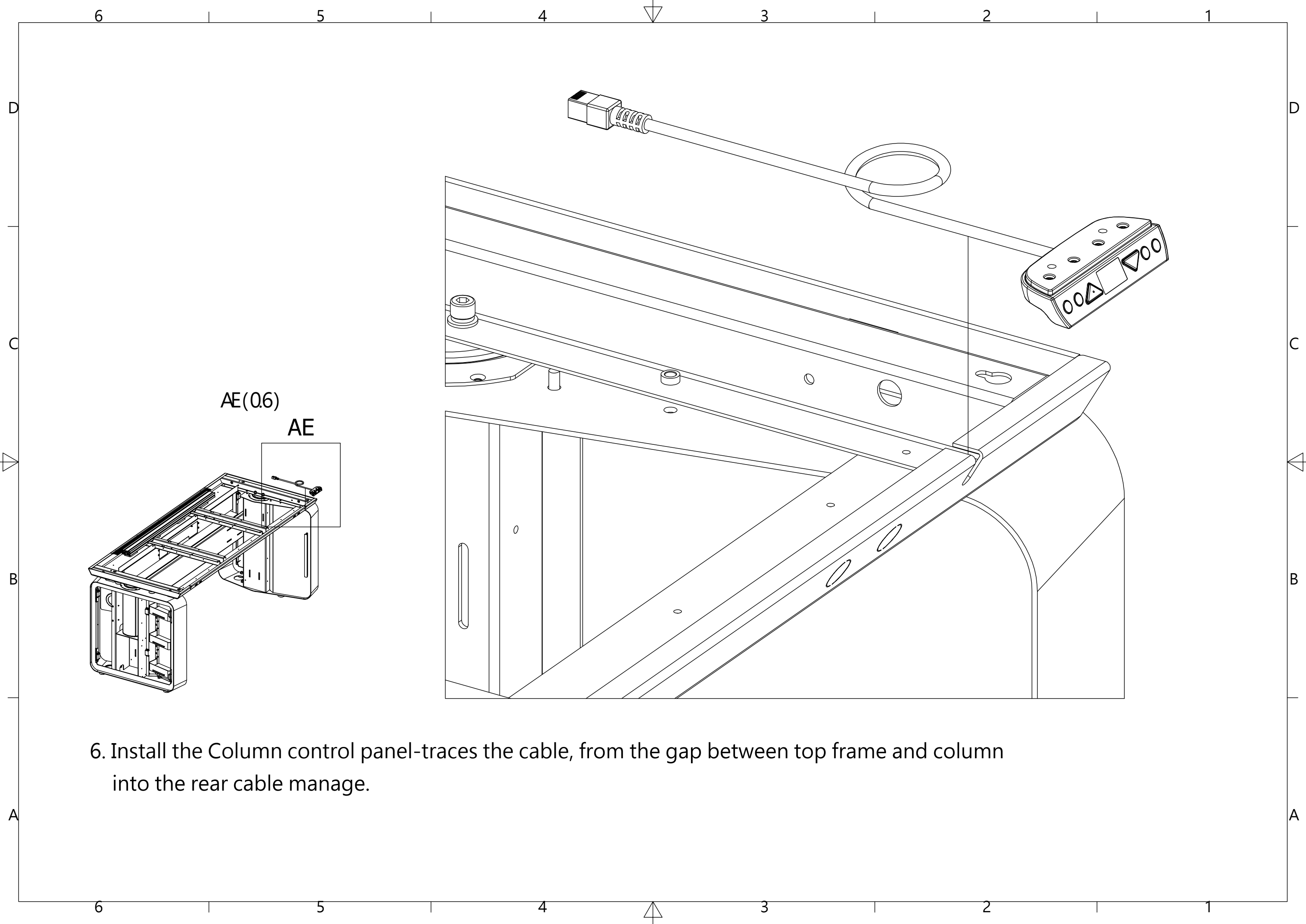




E(0.8)

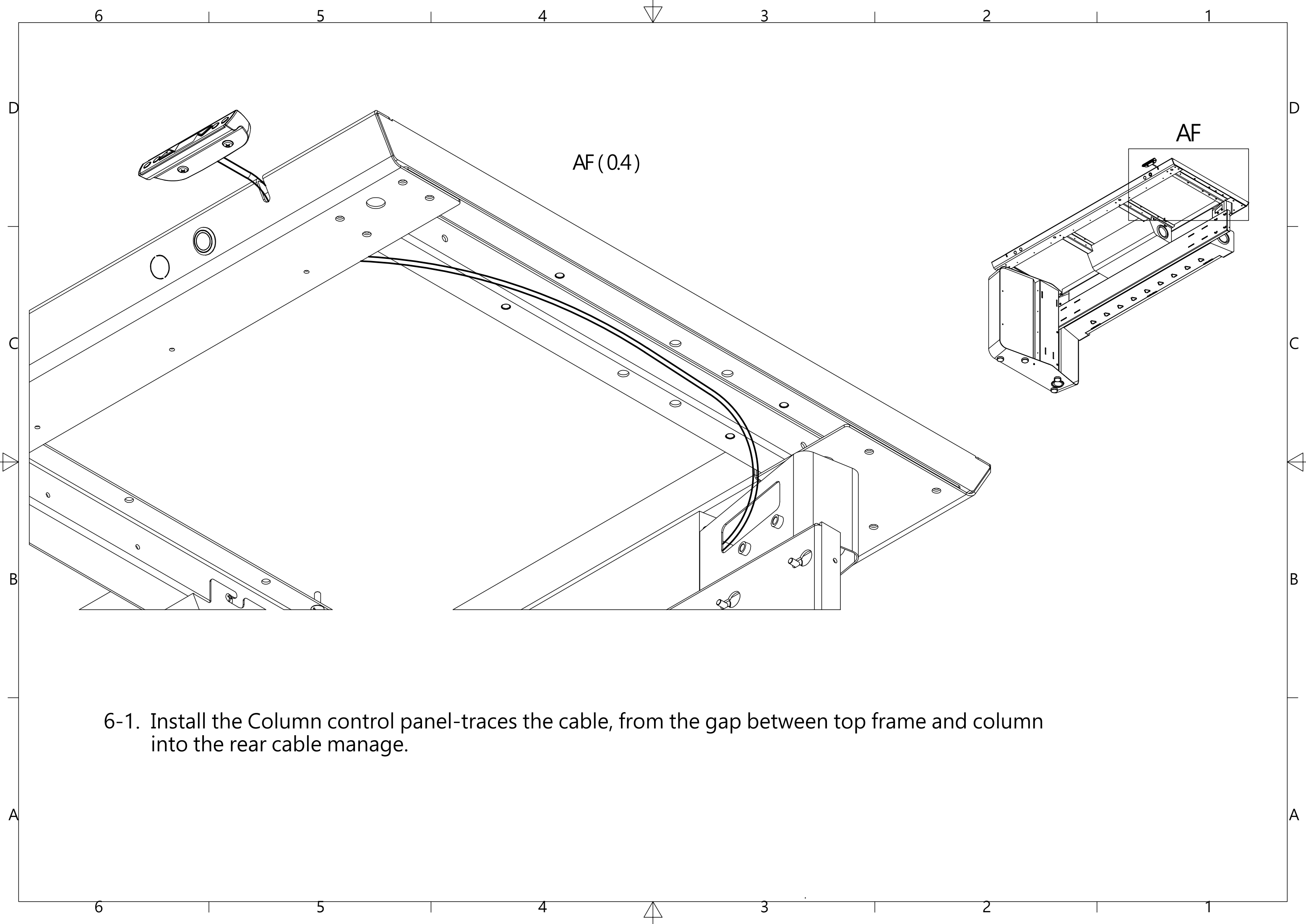


5-3. Fix the rear top cable manager on connecting bar (truss head  
phillip screw M5\*8 # 6 pcs)

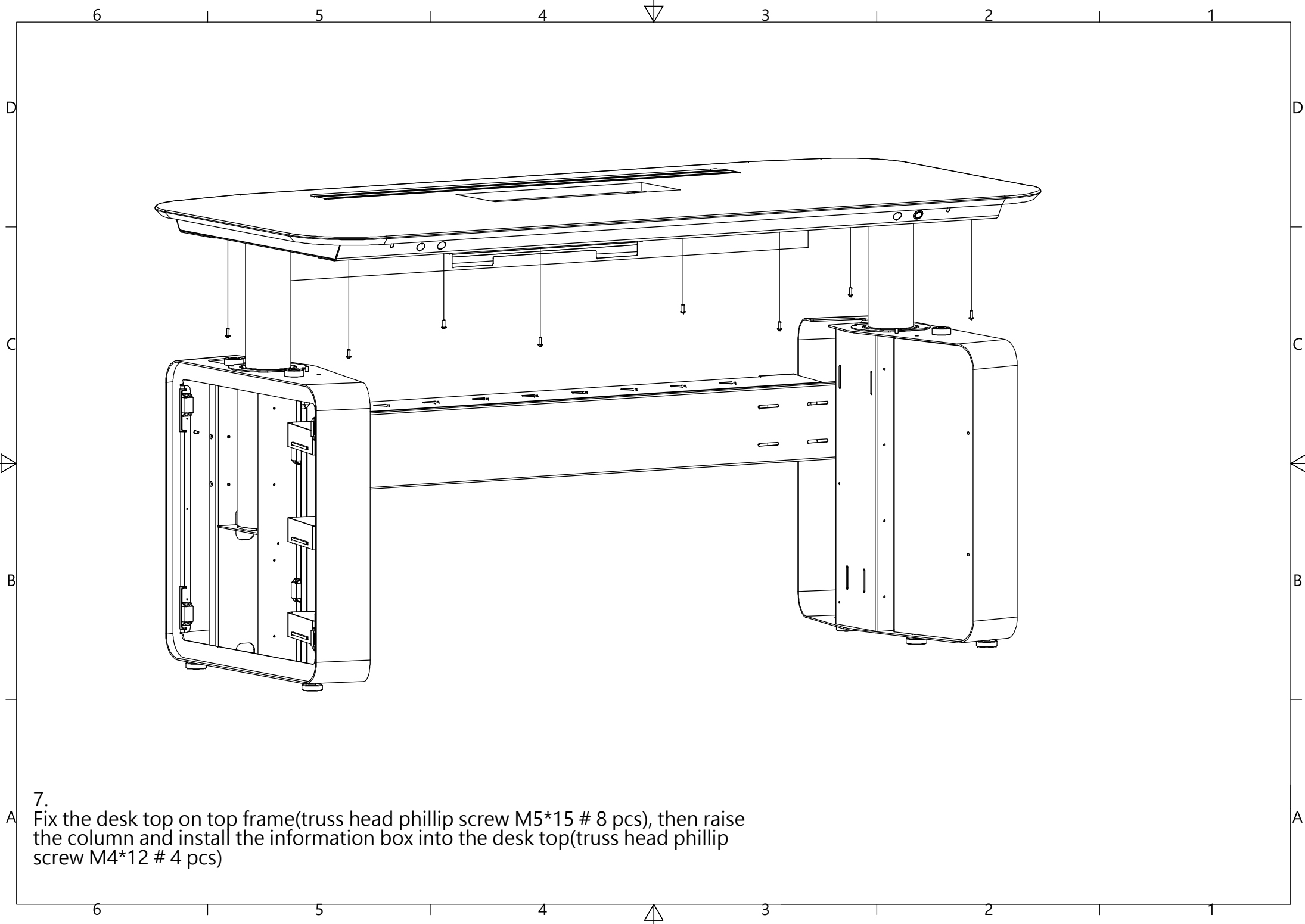


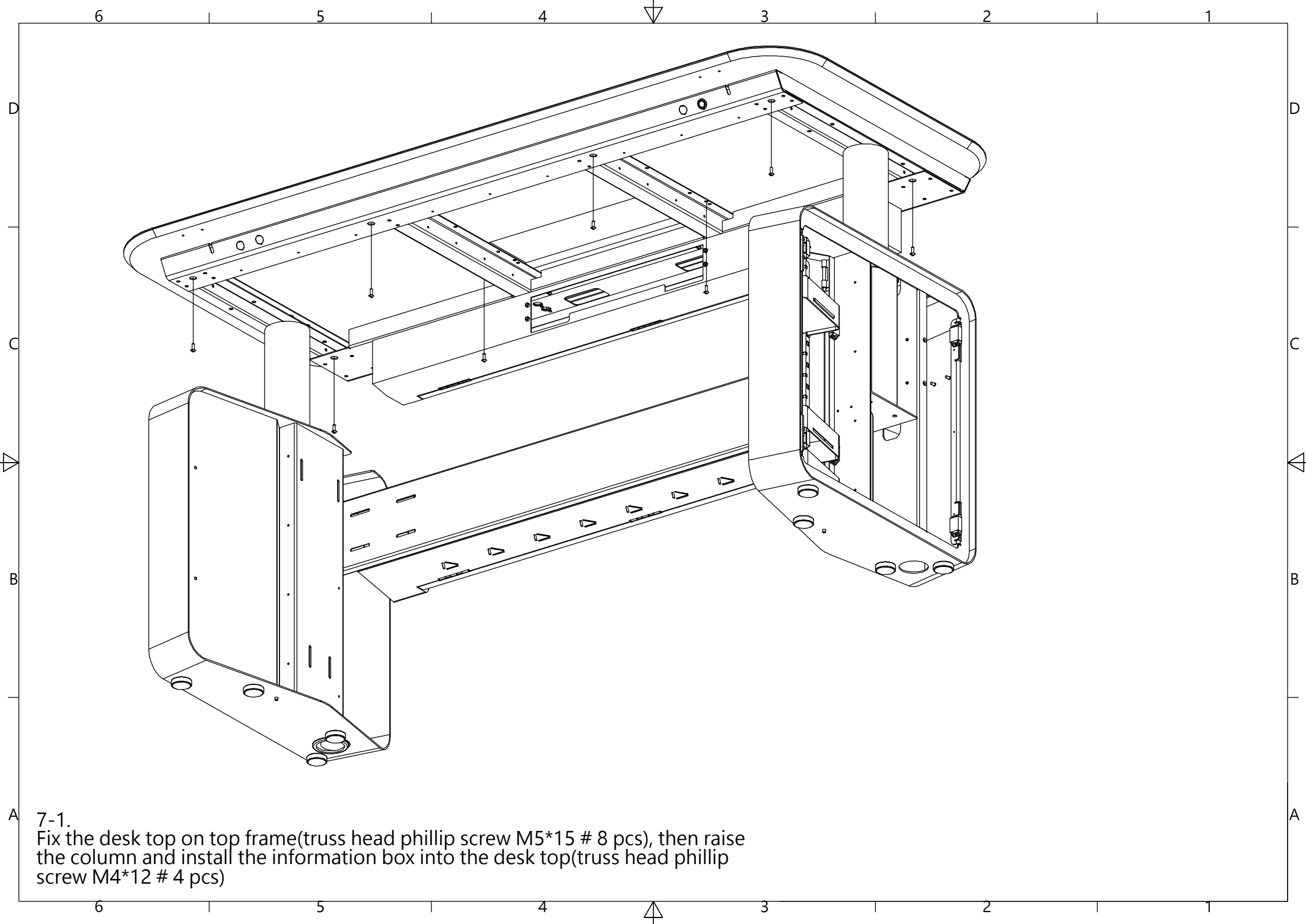
6. Install the Column control panel-traces the cable, from the gap between top frame and column into the rear cable manage.



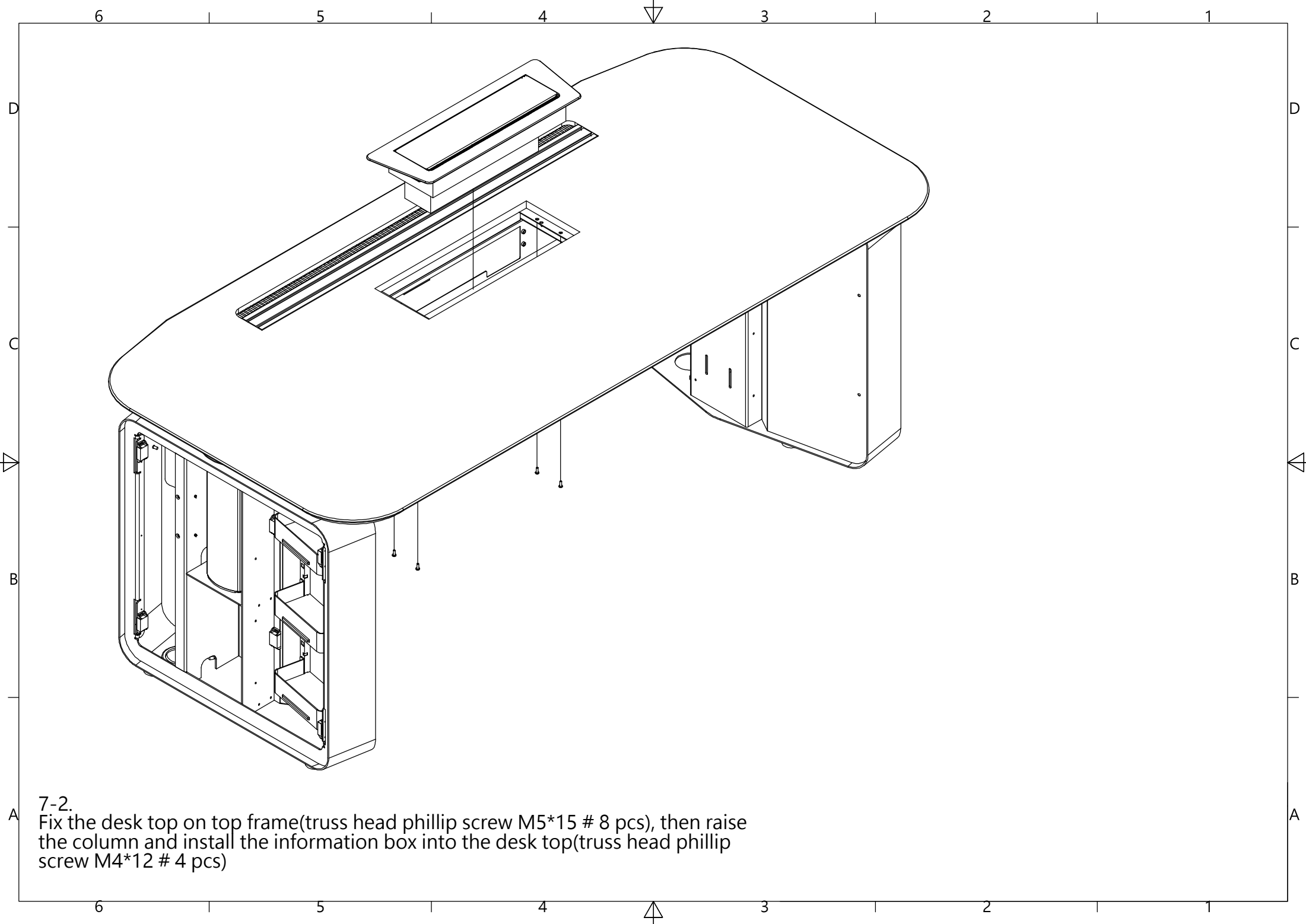


6-1. Install the Column control panel-traces the cable, from the gap between top frame and column into the rear cable manage.

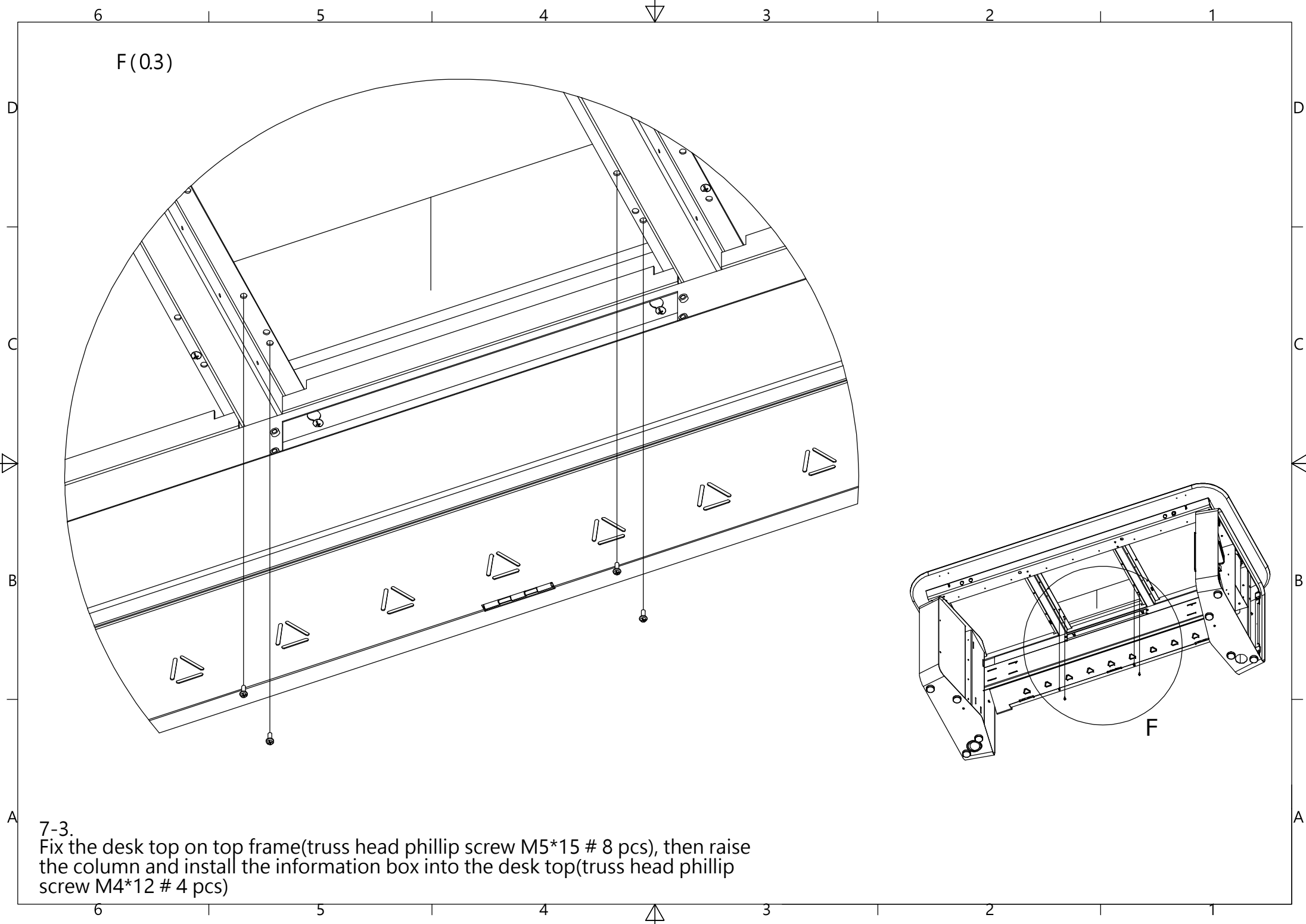


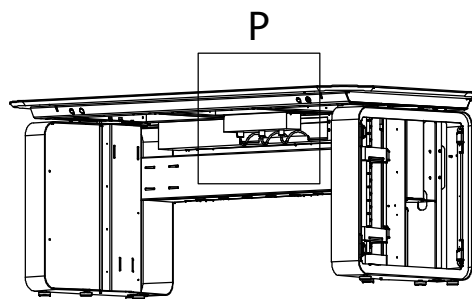
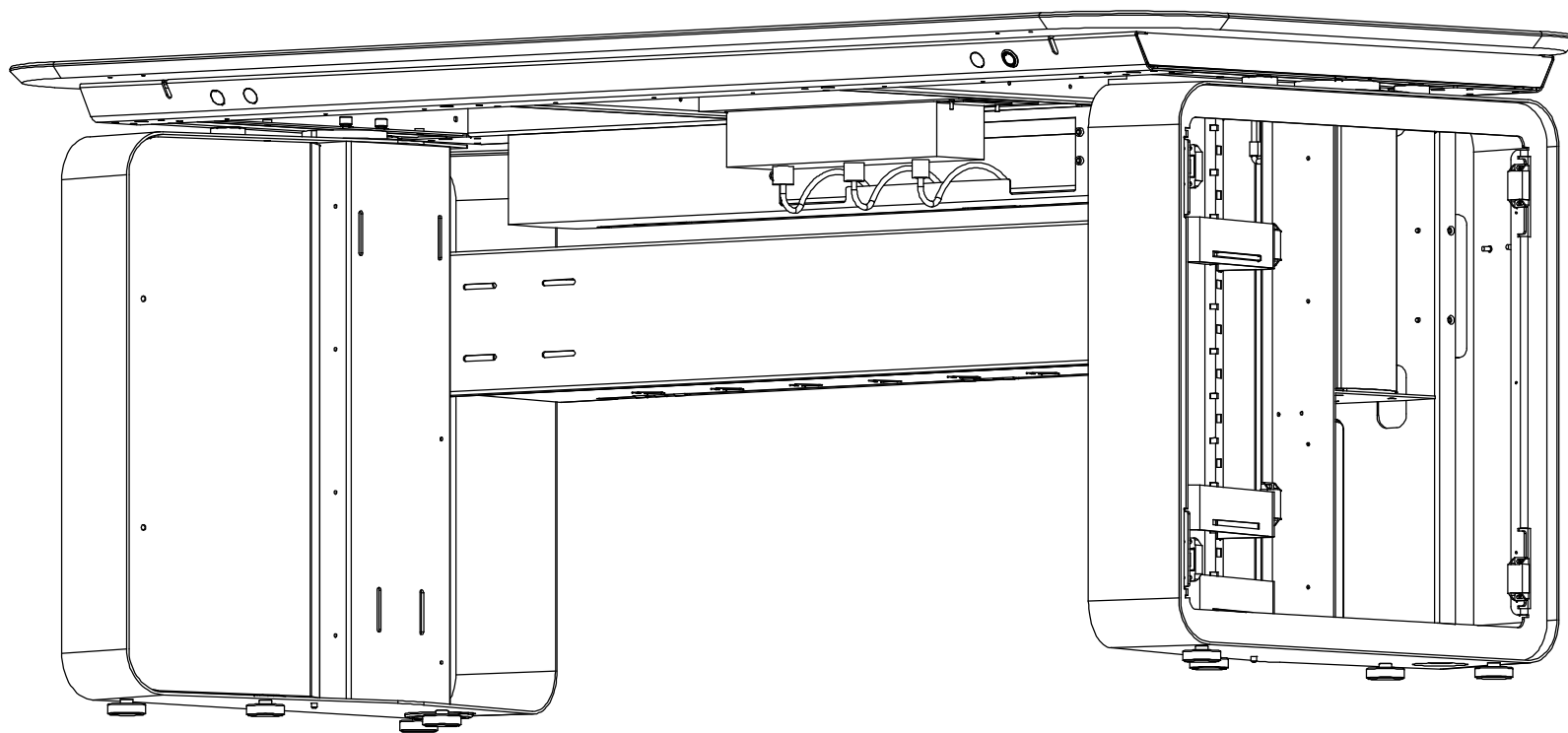


7-1.  
Fix the desk top on top frame(truss head phillip screw M5\*15 # 8 pcs), then raise  
the column and install the information box into the desk top(truss head phillip  
screw M4\*12 # 4 pcs)

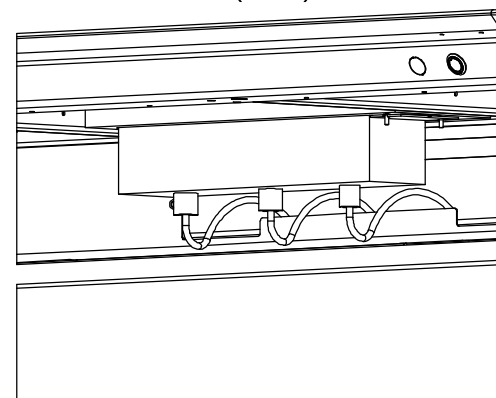


7-2.  
Fix the desk top on top frame(truss head phillip screw M5\*15 # 8 pcs), then raise  
the column and install the information box into the desk top(truss head phillip  
screw M4\*12 # 4 pcs)

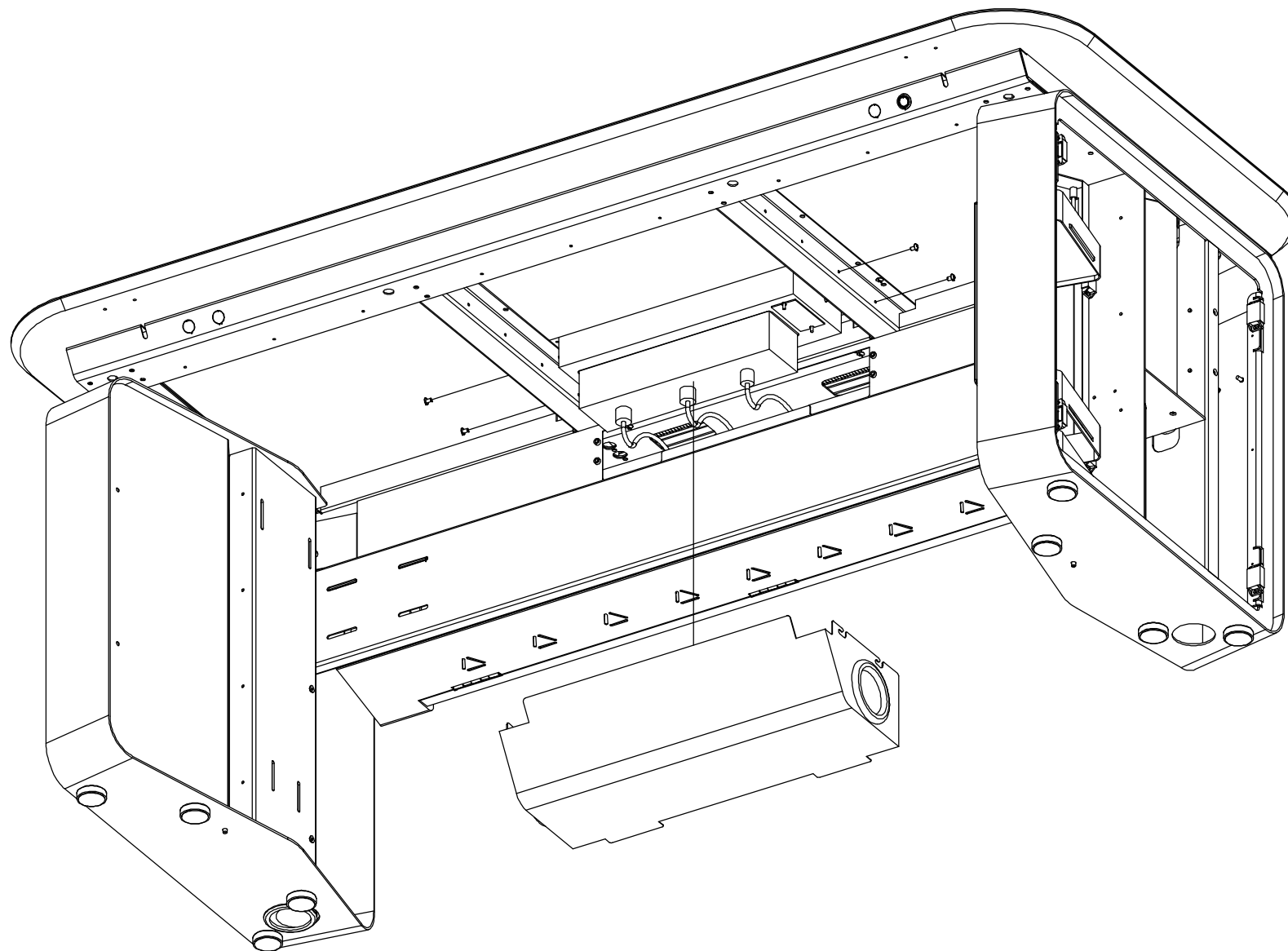




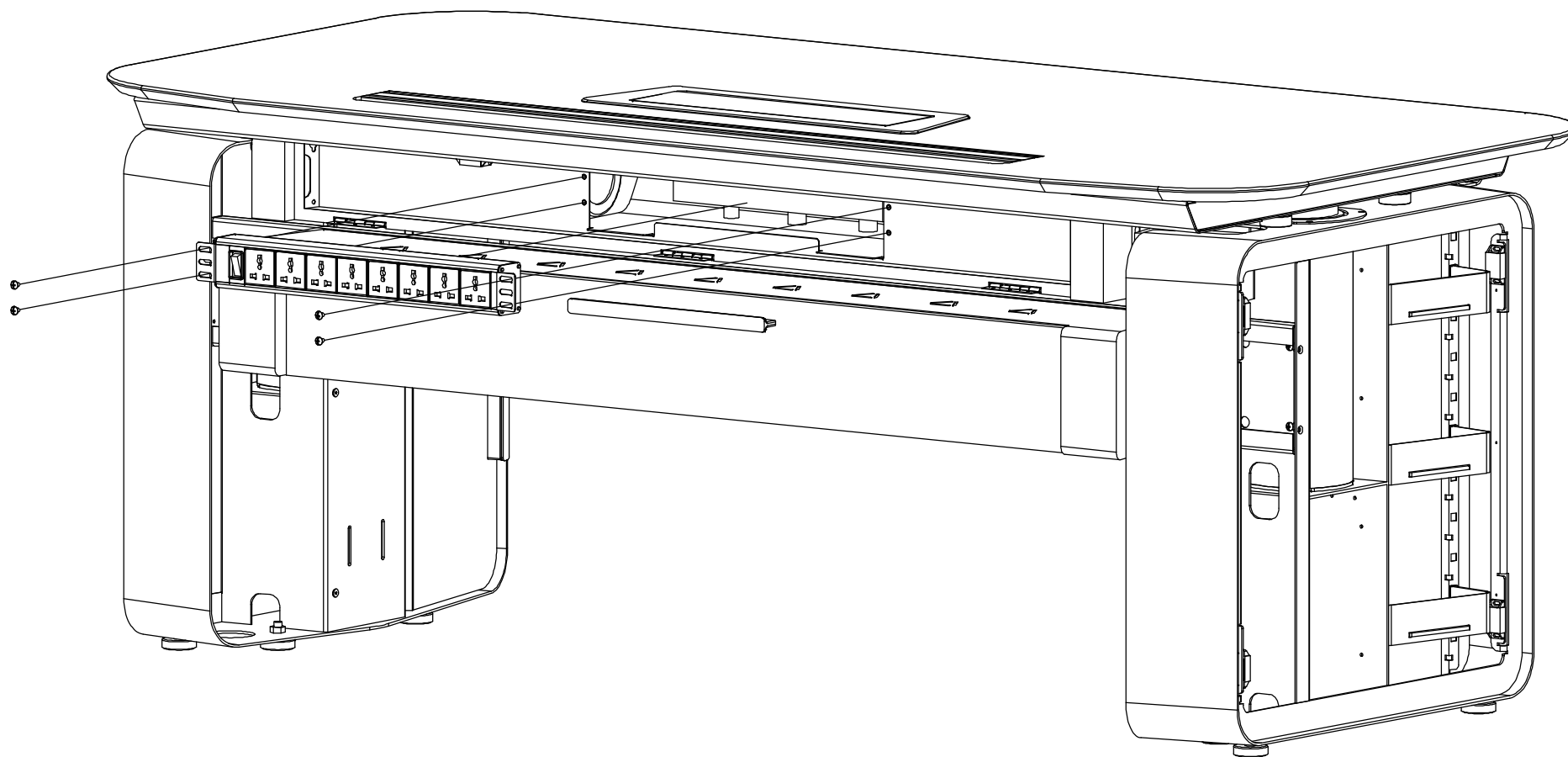
P (0.2)



8. Pass all the cables of information box through the gap of rear top cable management, then install the front cable management(truss head phillip screw M5\*8 # 4 pcs).

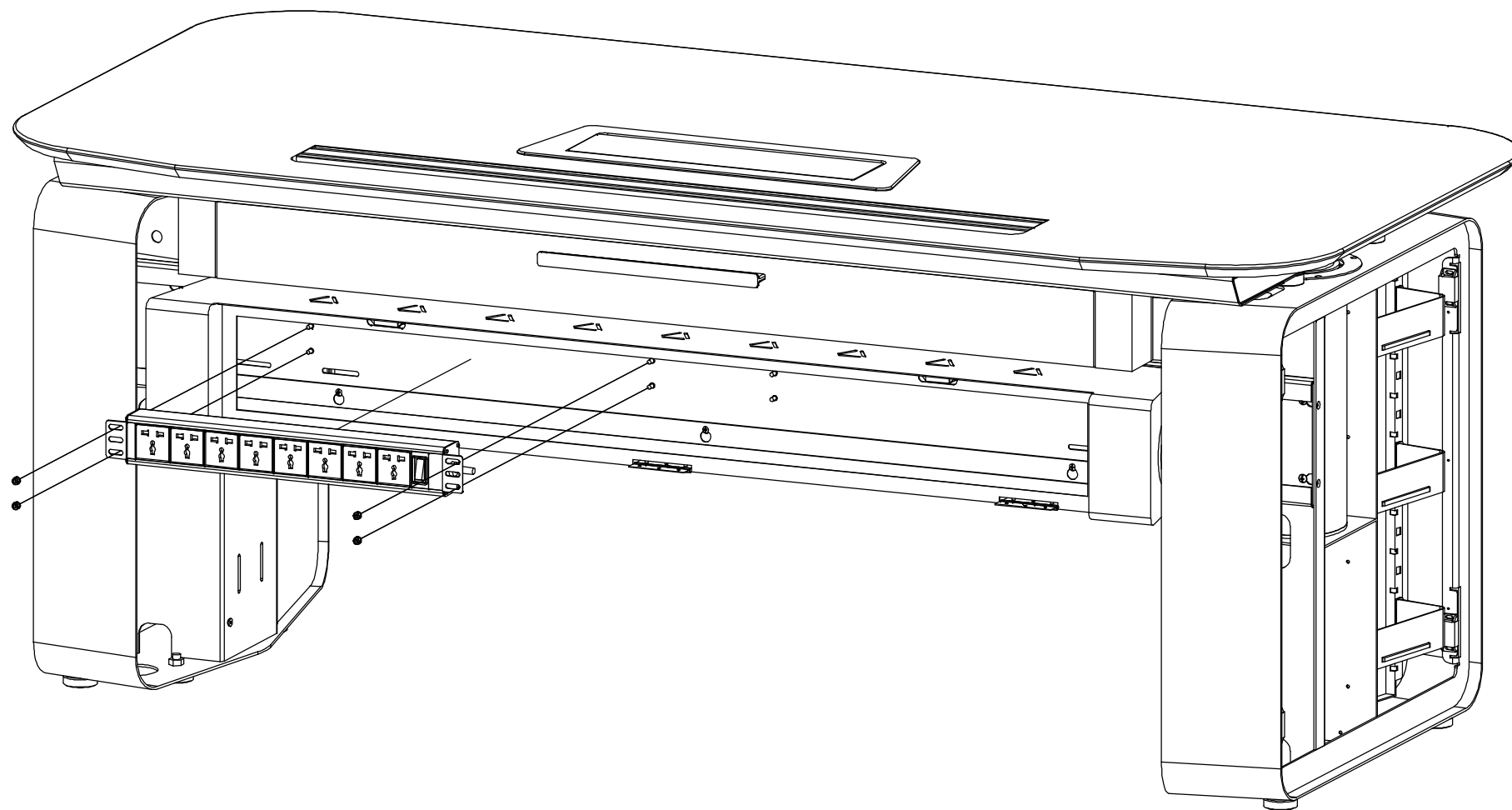


8-1.  
Pass all the cables of information box through the gap of rear top cable management, then install the front cable management(truss head phillip screw M5\*8 # 4 pcs).

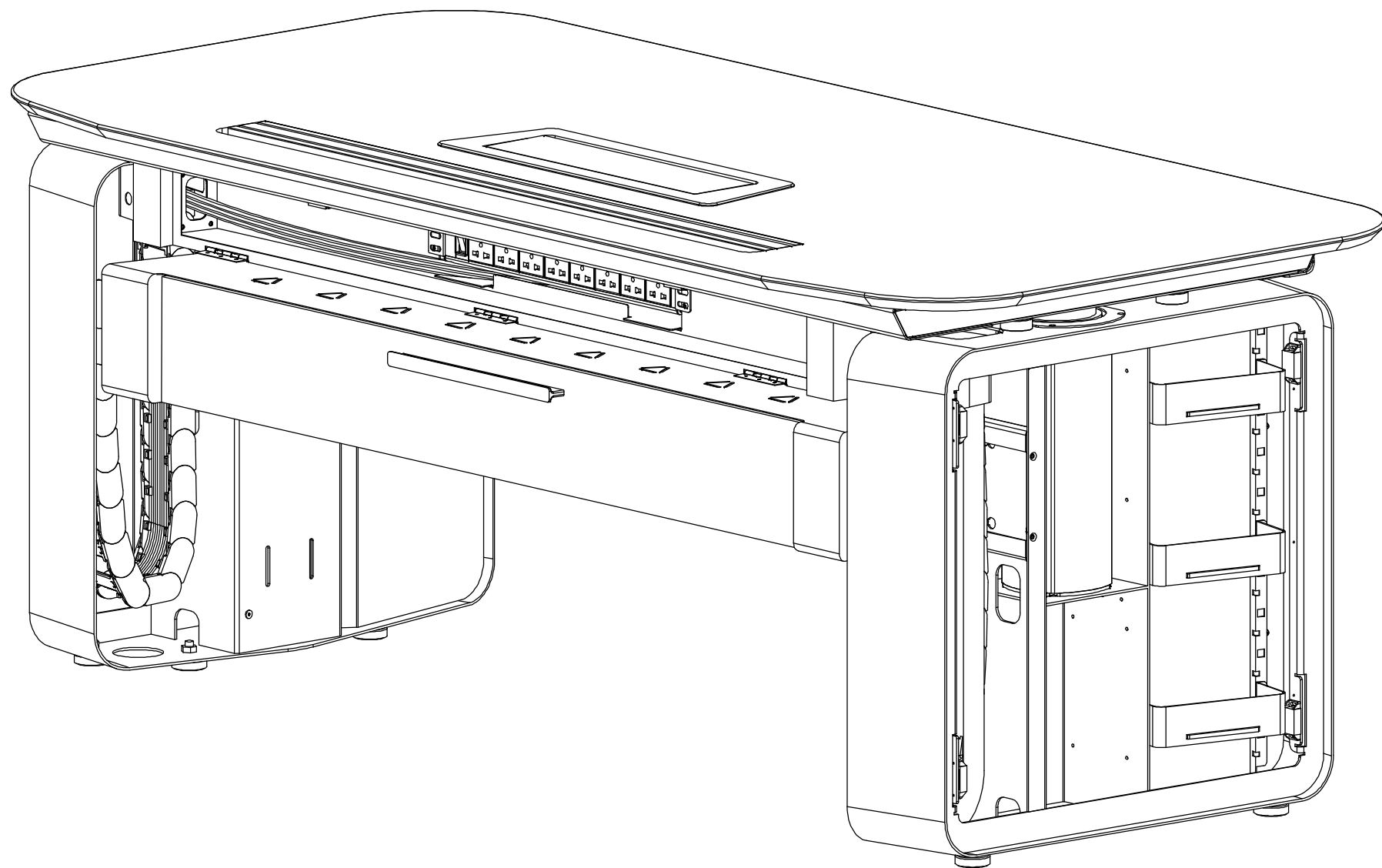


9.  
Install PDU into top and bottom cable management.  
**Top: Hex socket screw M5\*8#4**  
Bottom: M5 nuts+M5 washer+M5 spring washer

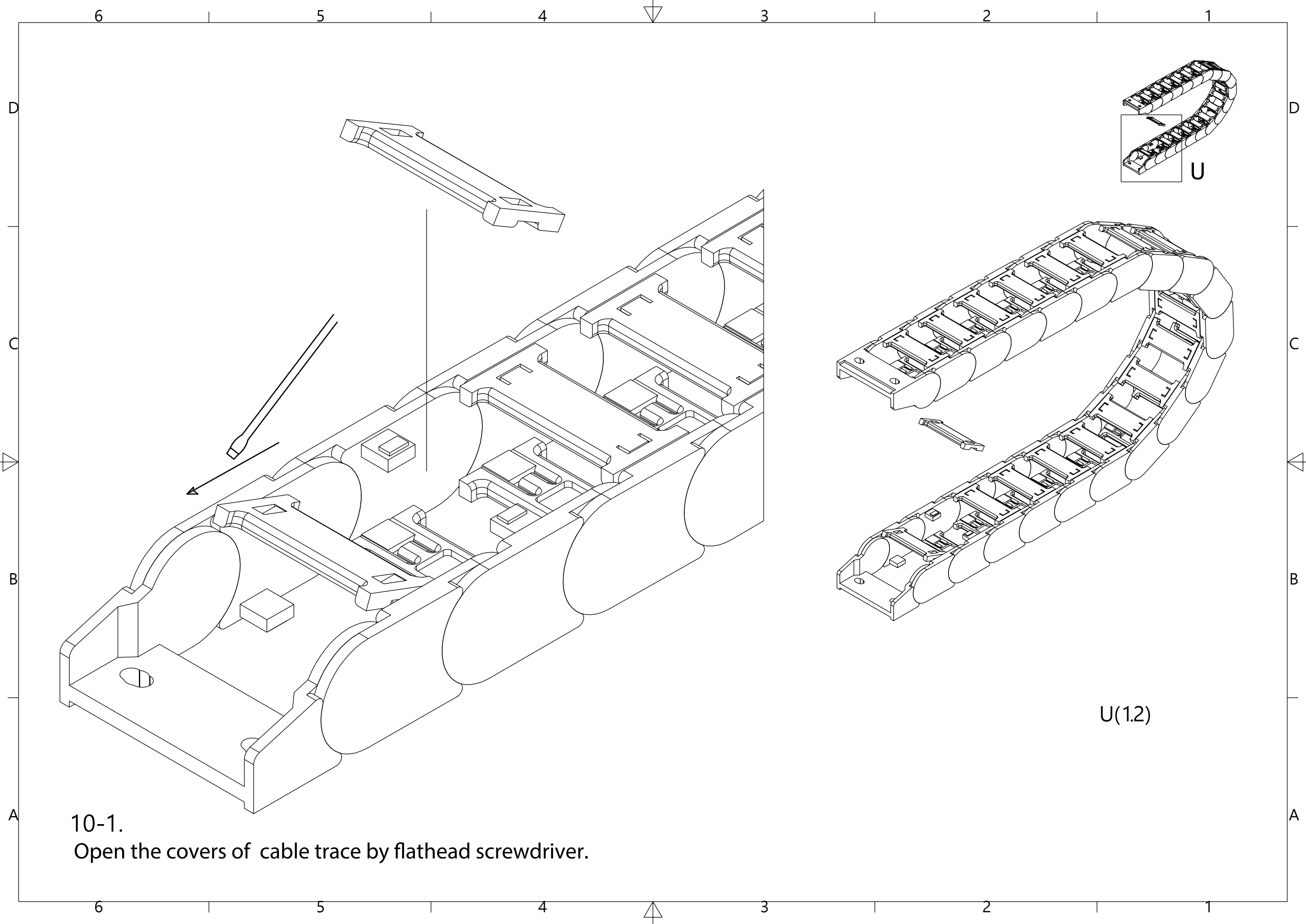


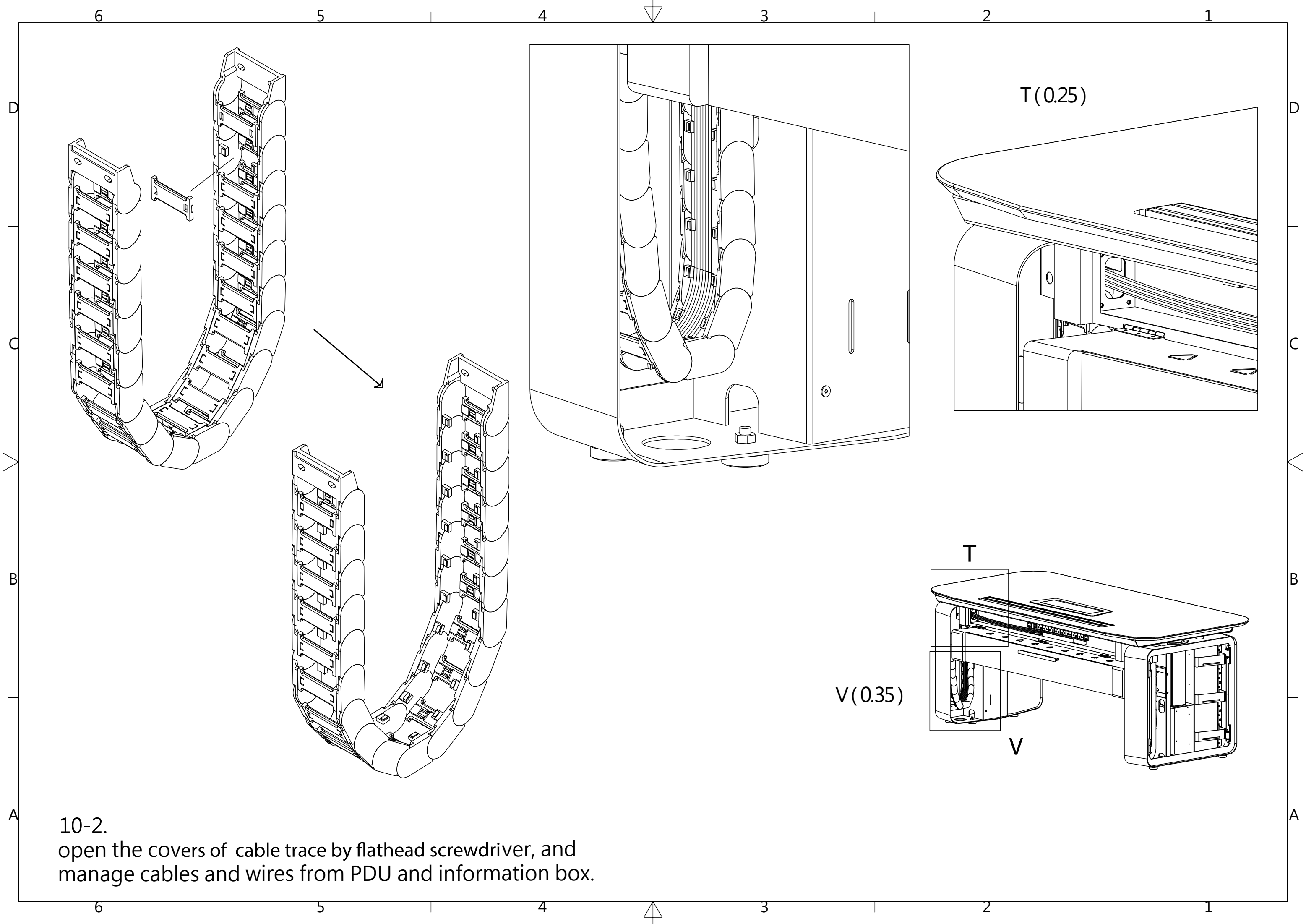


9-1.  
Install PDU into top and bottom cable management.  
Top: Hex socket screw M5\*8#4  
**Bottom: M5 nuts+M5 washer+M5 spring washer**

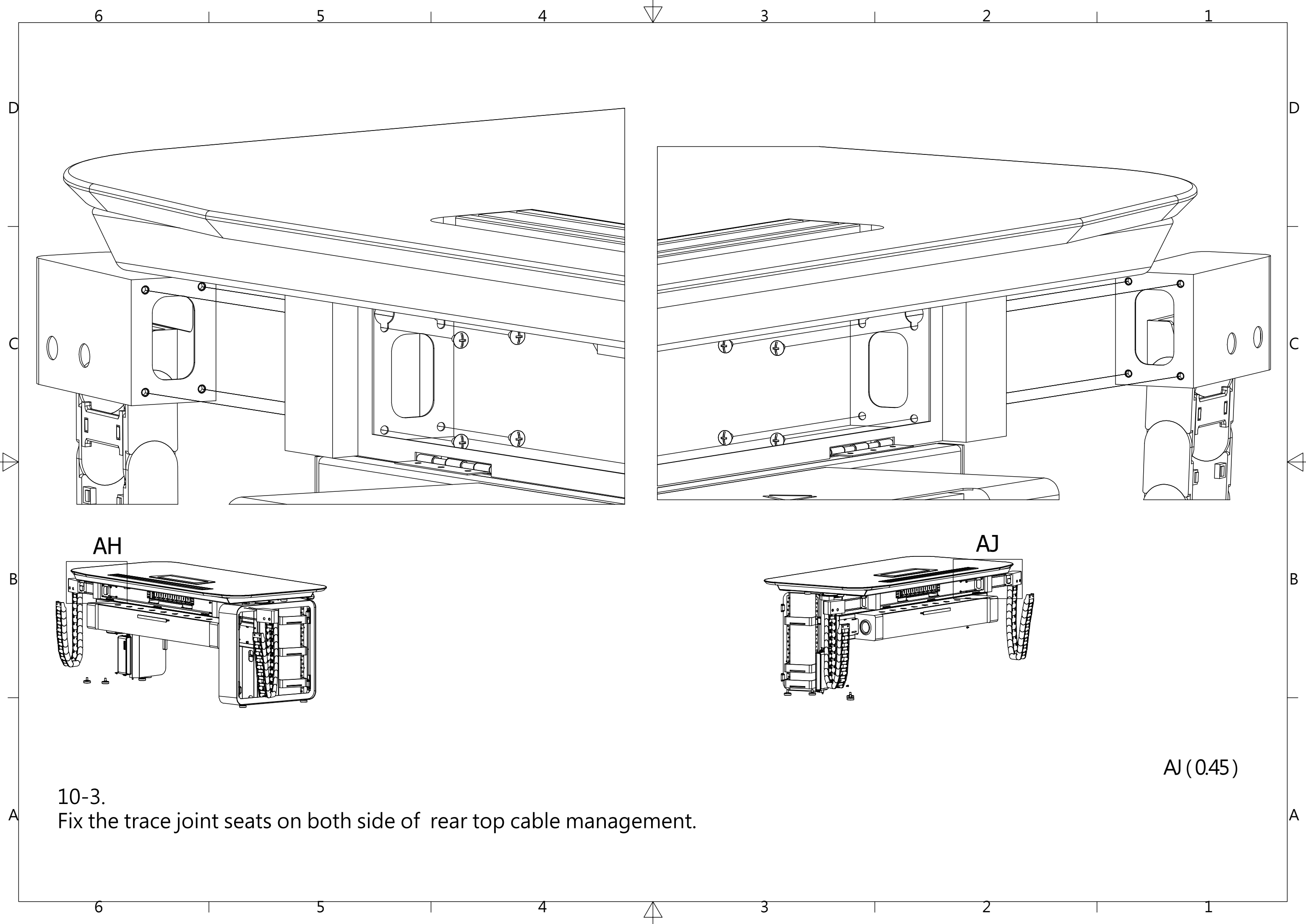


10.  
open the covers of cable trace by flathead screwdriver, and  
manage cables and wires from PDU and information box.



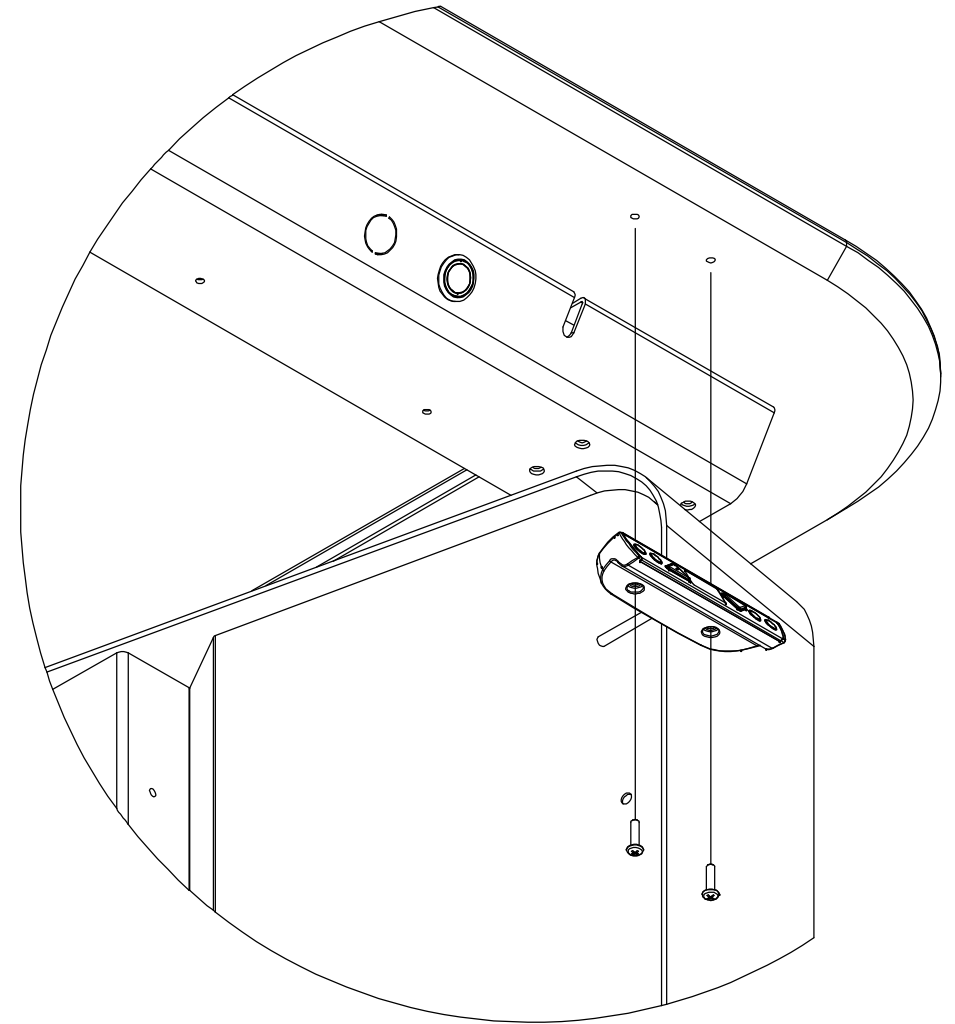
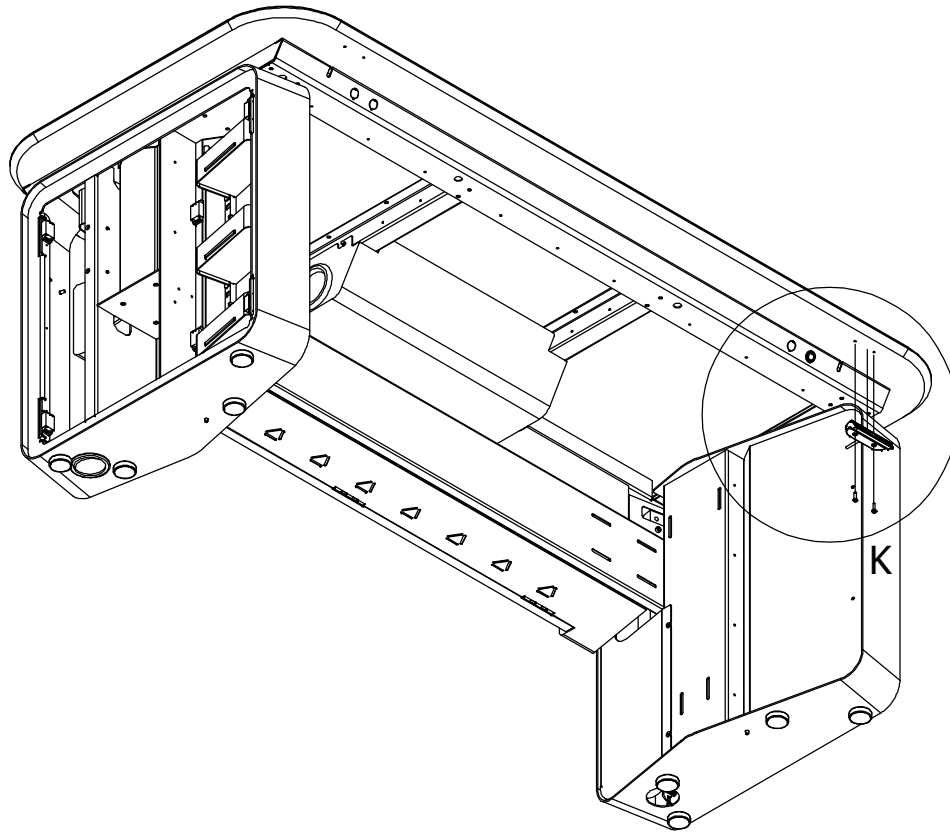


10-2.  
open the covers of cable trace by flathead screwdriver, and  
manage cables and wires from PDU and information box.

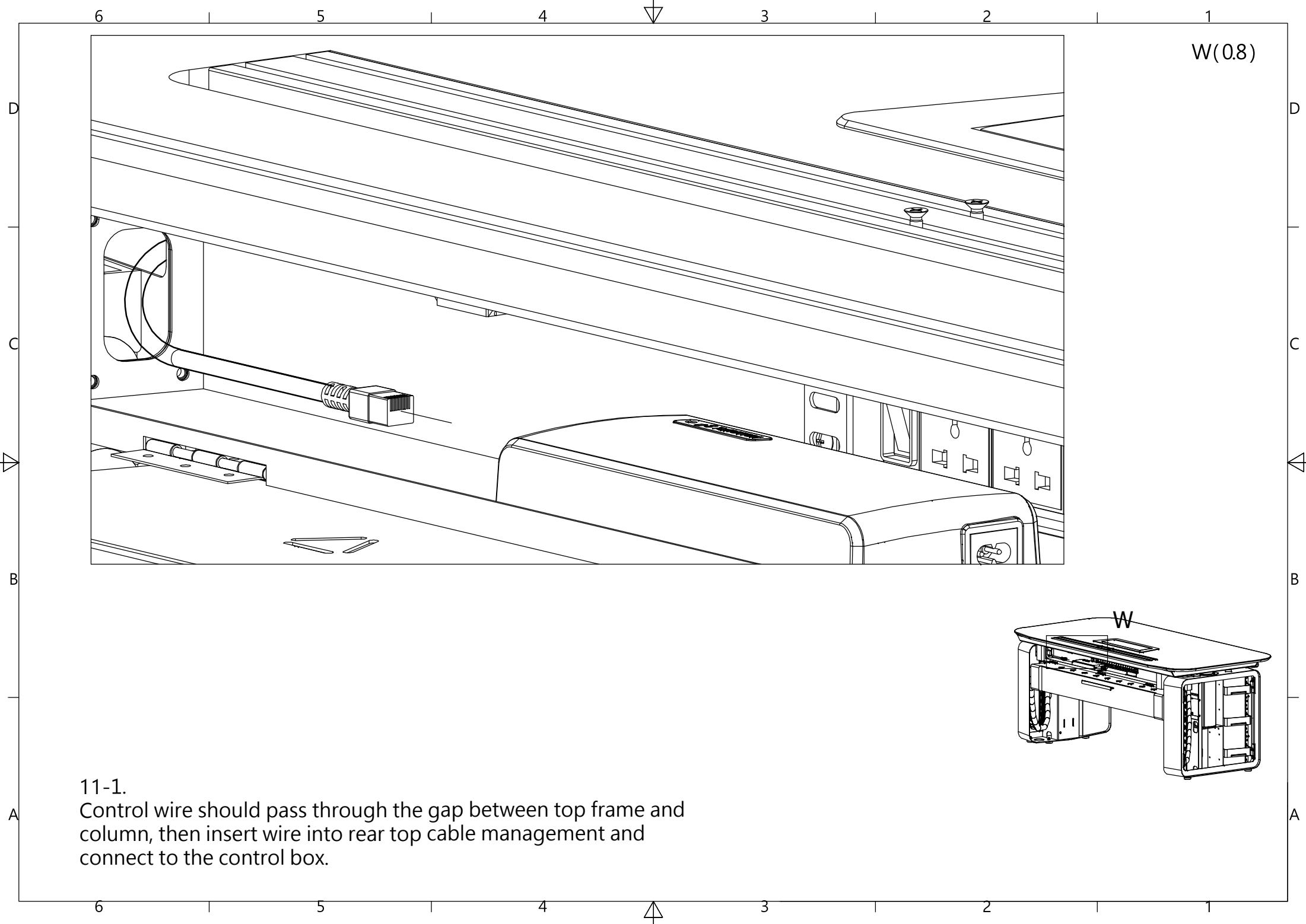


10-3.  
Fix the trace joint seats on both side of rear top cable management.

K(0.4)



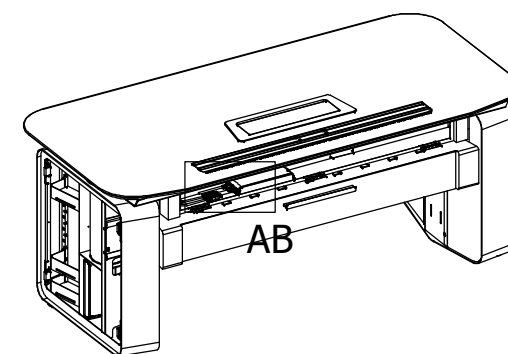
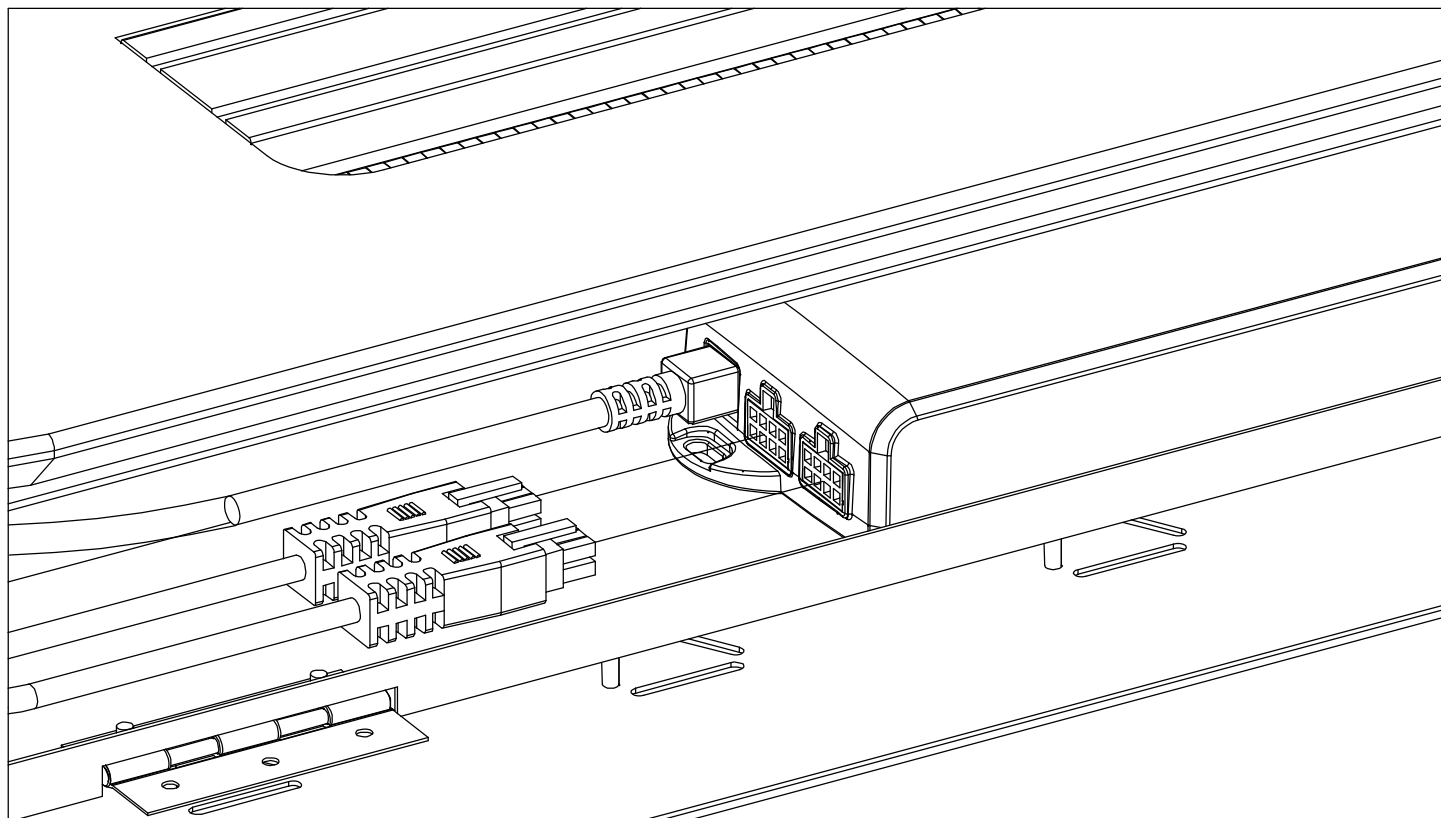
11.  
Install control panel to the right side of desk top  
(pill head phillip screw M4\*16 # 2 pcs)



W(0.8)

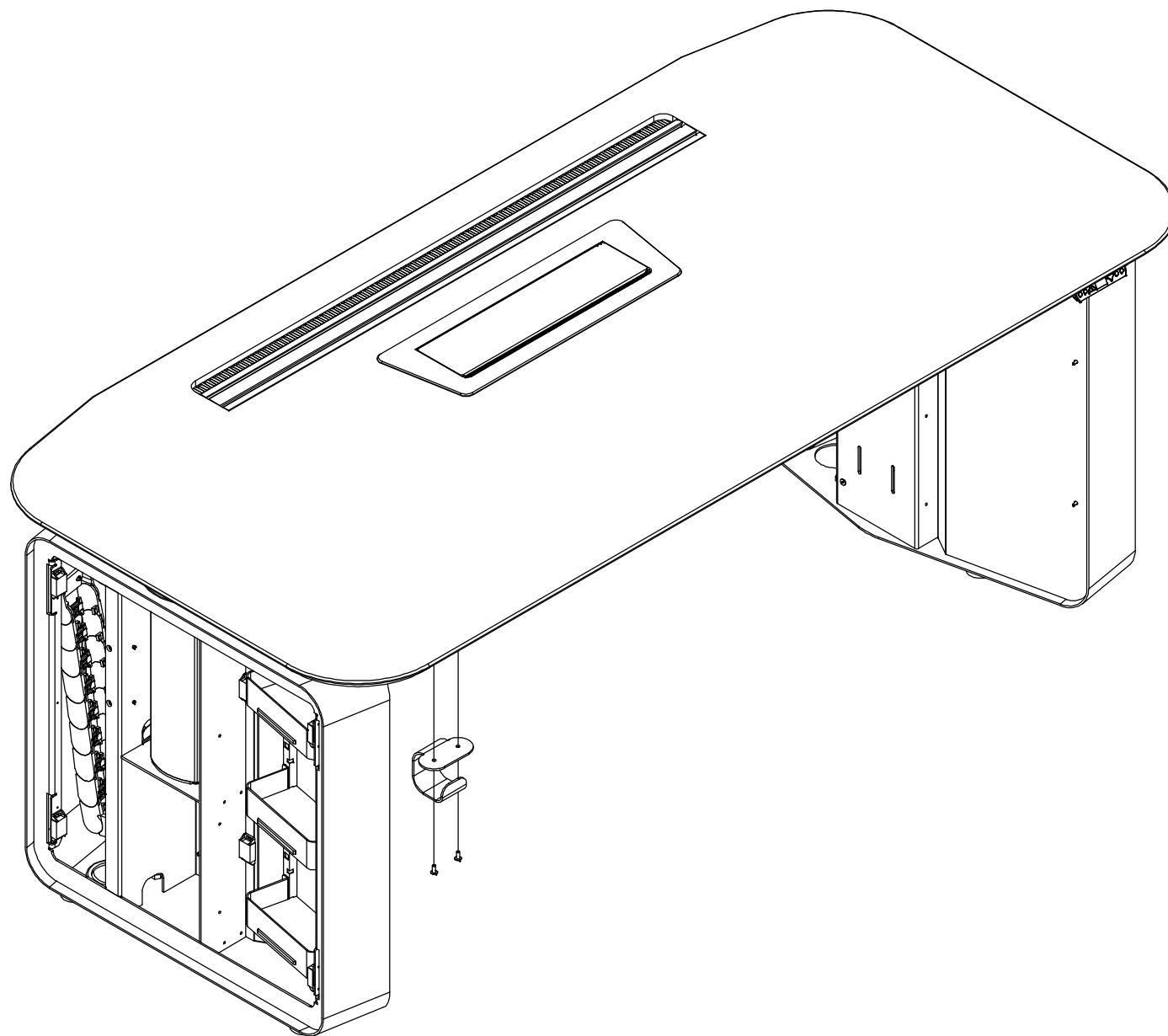
11-1.  
Control wire should pass through the gap between top frame and column, then insert wire into rear top cable management and connect to the control box.

AB(0.8)

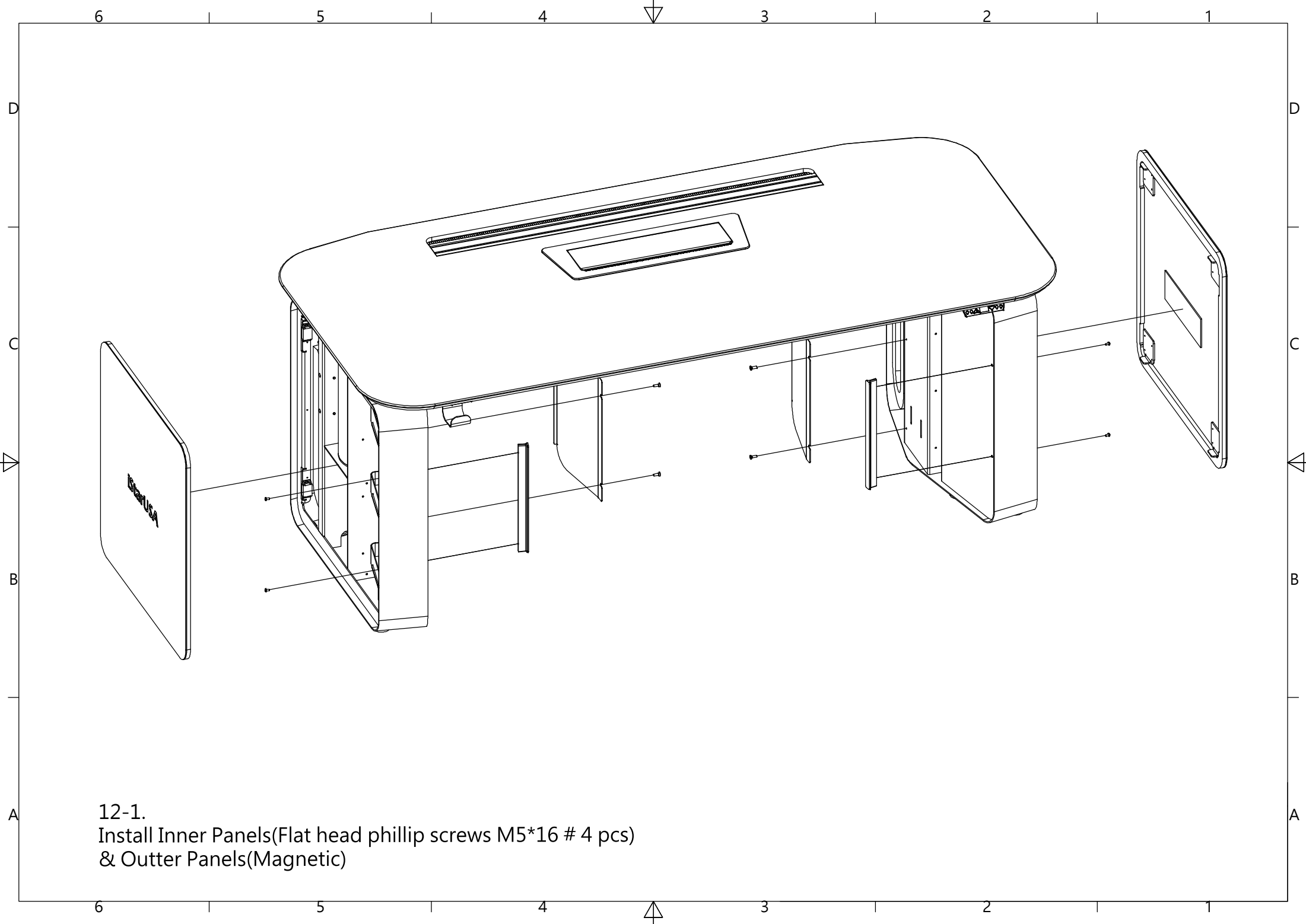


11-2.  
insert the column control cable and connect to the control box.

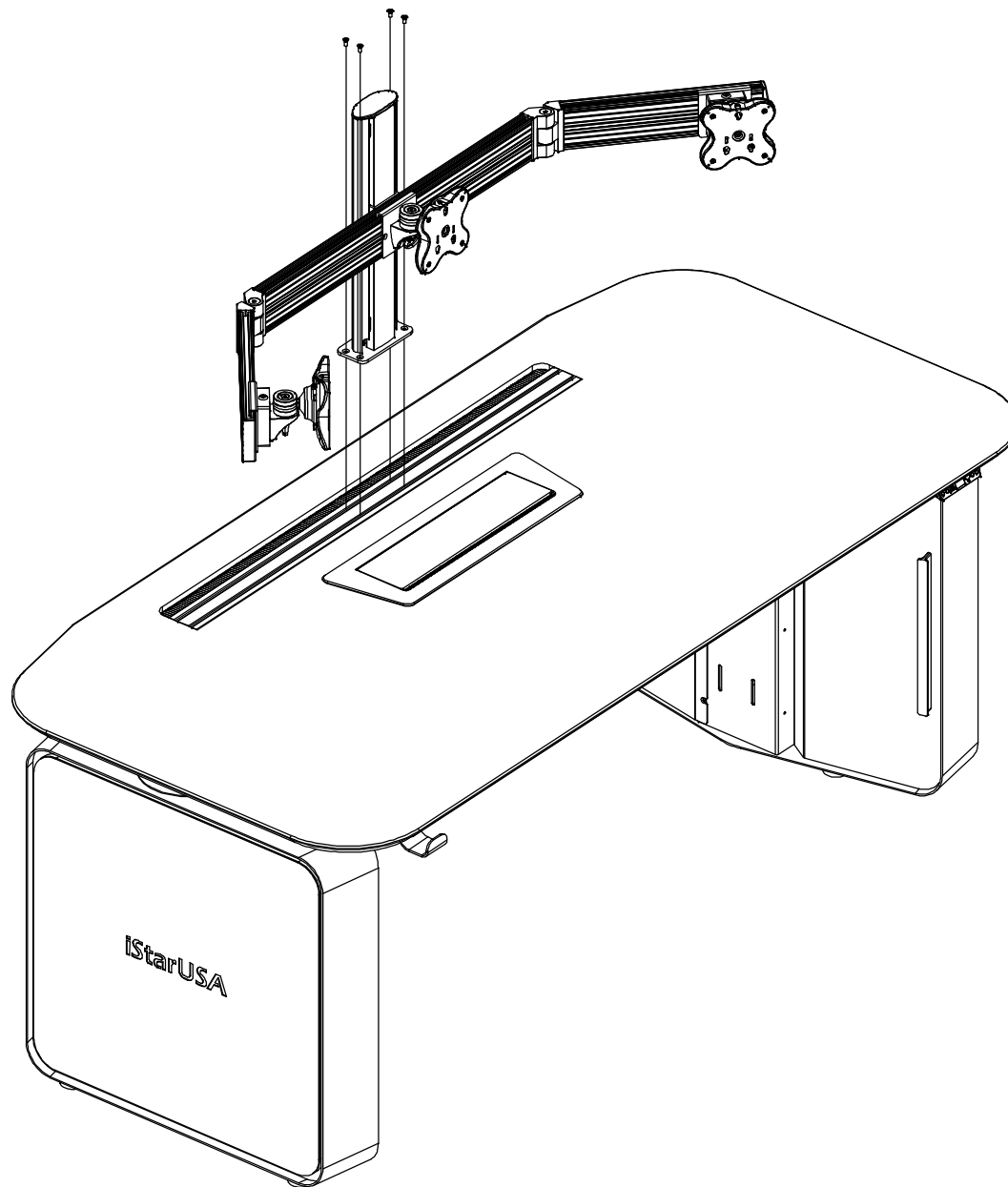




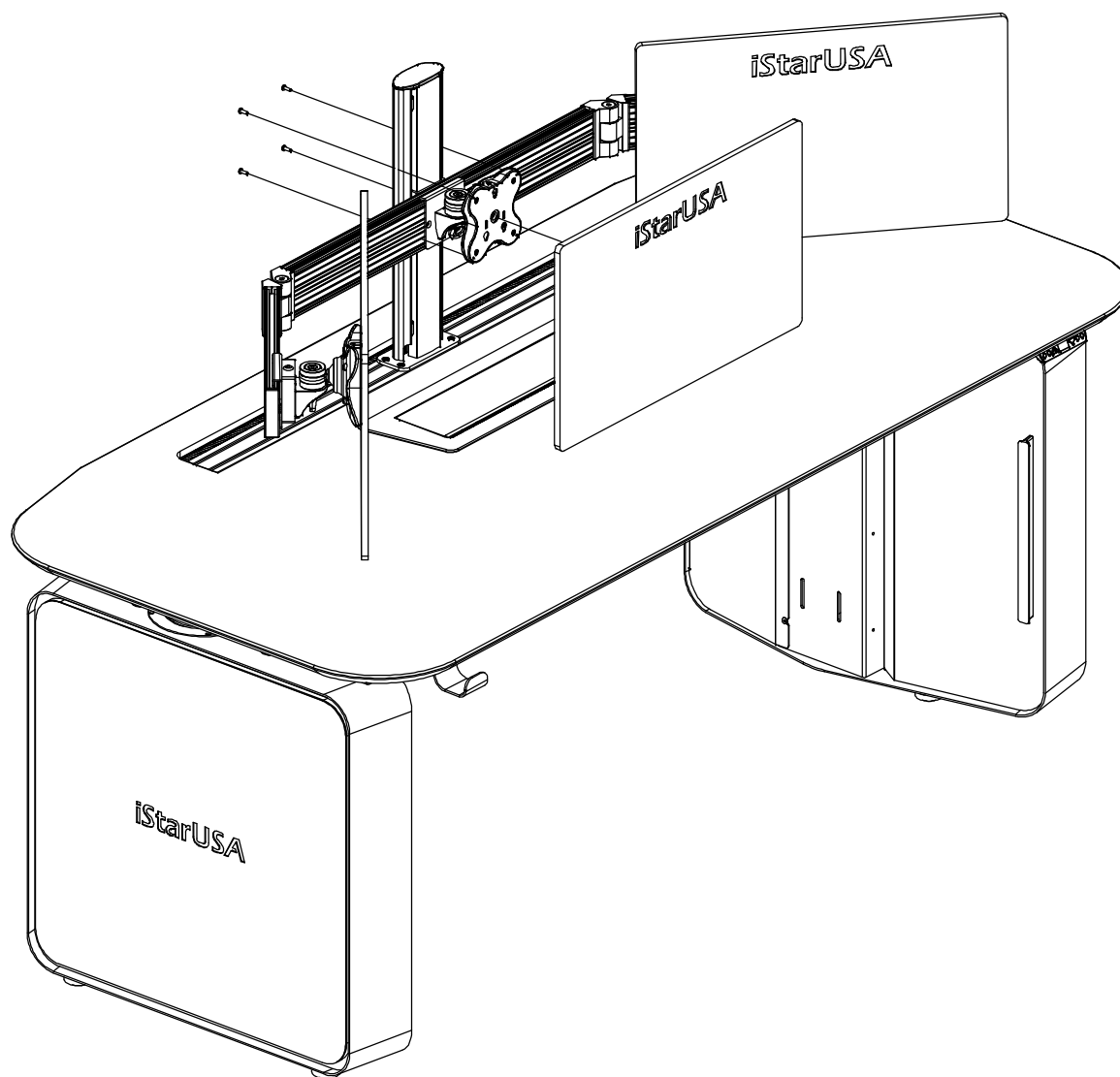
12.  
Install head phone hanger to the left side of desk top  
(truss head phillip screw M5\*12# 2)



12-1.  
Install Inner Panels(Flat head phillip screws M5\*16 # 4 pcs)  
& Outer Panels(Magnetic)



13.  
Install monitor arm with joint seat and aluminum post.(Flat head  
phillip screw M5\*12 # 4 pcs)(assembly steps of monitor arms  
ccording to arms Assembly manual)



13-1.  
Install 3 Acrylic plate to arms(by arms attached screws),  
then finish assembly steps.

