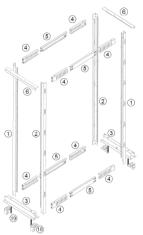
WOR-2740C

VVOIX-21400							
ID	Name	Qty					
Rack Components							
1	Left Vertical Rail	2					
2	Right Vertical Rail	2					
3	Base Bracket	2					
4	Corner Section	8					
5	Center Section	4					
6	Top Bracket	2					
Rack Assembly Hardware							
10	M8 Bolt	48					
11	M8 Washer	48					
	Rack Assembly Tool						
12	M8 (13mm) Wrench	1					
Equipment Mounting Hardware							
13	M6 Cage Nut	50					
14	PVC Cup Washer	50					
15	M6 Phillips-Head Screw	50					
Cable Management Hardware							
16	Cable Management Hook	16					
17	Hook Mounting Screw	16					

Casters and Hardware(Optional Accessories)					
18	Casters	4			
19	Levelling Feet	4			
20	M6 Screw	16			
21	M6 Flat Washer	32			
22	M6 Flange Nut	16			



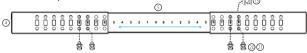




Installation

Verify packaging contents before proceeding with assembly.

Assemble the Top and Bottom Beams (4 total) as shown below, adjusting for your desired mounting depth using the numbers indicated on the center section pieces (see chart below)

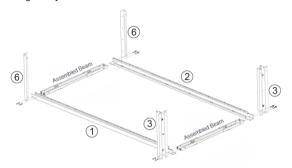


Mounting Depth	Index Numbers	Mounting Depth	Index Numbers	
22 in.	0 and 0	31 in.	4 and 5	
23 in.	1 and 0	32 in.	5 and 5	
24 in.	1 and 1	33 in.	5 and 6	
25 in.	1 and 2	34 in.	6 and 6	
26 in.	2 and 2	35 in.	6 and 7	
27 in.	2 and 3	36 in.	7 and 7	
28 in.	3 and 3	37 in.	7 and 8	
29 in.	3 and 4	38 in.	8 and 8	
30 in.	4 and 4	39 in.	8 and 9	
		40 in.	9 and 9	

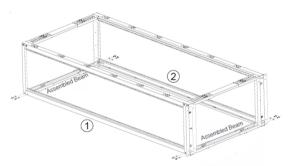
NOTE: Depth from 22 to 40 inches is available by adjusting the beams at corresponding silkscreen numbers on the beams.

Using two of the Beams assembled in the previous step, line up one set of Left and Right Vertical Rails, followed by the Base and Top Bracket pieces and fasten as shown.

NOTE: In order to ensure all of the screw holes will line up easily, it is recommended to hand-tighten the nuts through the entire assembly process, and then fully tighten using an adjustable wrench once all bolts have been inserted.

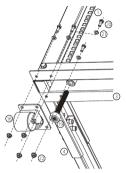


3. Using the remaining two Beams assembled in step 1, line up the other set of Left and Right Vertical Rails and fasten them to the Base and Top Brackets as shown.



Optional Component Installation

1. Install the Casters (4pcs) and Leveling Feet (4pcs) as shown.



2. Stand the rack upright and install the included Cable Management Hooks in your desired locations as shown.

